FLOW SWITCH SELECTION GUIDE









Standard Product Selection Guide	Marini Marini		telias katias	40.00	60 00 00 00 00 00 00 00 00 00 00 00 00 0	i st qil			
1100 1100M-SB	Bronze or SST		1100 MSB Listed QPL 16032	3/4" - 3" NPT	1100 MSB SPST, 10 Watt Lampload	.5 - 100 GPM			
1200	Bronze or SST	Brass, SST & Ceramic or SST & Ceramic & Monel	ulence & reduce sted for shock, ife.	1" NPT		.75 - 15 GPM	+300°F	PF operating Pproof load	abilities can customize any
1300	ze	in & Ceramic	rue globe body shape housings eliminate turbulence & reduce ΔP, 25% heavier wall thickness approved tested for shock, vibration, salt spray, accelerated life.	3/4" NPT	20 VA SPDT	.75 - 10 GPM	-20°F to +300°F	400 PSI @ 100°F operating 800 PSI @ 100°F proof load	line breadth. Our in-house manufacturing capabilities can customize any unit to suit.
1400	Bronze	Brass, SST, Delrin & Ceramic	True globe body sł ∆P, 25% heavier vibra			.75 - 14 GPM			
1800 Pat. No.5,162,624	U	eramic	True flow switch operation, removable bonnet assembly, eco- nomical.	1" slip, accepts standard adapters	20 VA SPDT	.5 & 1.0 GPM 6.0 GPM Max.	.140°F	з Мах.	Complement of outlined switches is to show product
2600 Pat. No.5, 162,624	PVC	PVC & Ceramic	Bypass design, low △P, economical.	2" slip, accepts standard adapters	. 81 (81 20 VA SPST, 20 VA SPDT	.5, 1.0 & 2.0 GPM	0°F to +140°F	150 PSIG Max.	Complement

2



Pat. No.5,162,624 c**91**

Standard Organia Organia Organia Product Selection Guide O STATE OF THE STA TO WE SEE 1 0 mil Miles St dill's *1500* either side, available Liquid: .1 - 20.0 GPM Gas: 1.0 - 250 SCFM Field adjustable or factory set from graduated scale. 1/2" NPT Complement of outlined switches is to show product line breadth. Our in-house manufacturing capabilities can customize any unit to suit. 1600 Ę Gas: .5 - 40.0 SCFM Liquid: .1 - 1.5 GPM .20°F to +300°F Brass, 316 Stainless Steel or Polysulfone 20 VA SPDT 20 VA SPST Long-lasting pistons with wide lands. Hardened and lapped bore. **...** 7 **.R**. 1700 Liquid: 2.0 - 300 cc/min Gas: 2.0 to 50 SCFH Replacement parts. 1000 PSIG Max. **Brass or 316 Stainless Steel** 1/4" NPT 1900 +250°F; SST unit: -20°F to +300°F Brass unit: -20°F to 20 VA SPST 20 VA SPDT .1 - 1.5 GPM *2300* serviceable while in line. Self-cleaning, 3 ports, -20°F to +300°F 20 VA SPDT **Brass or 316 Stainless Steel** Patent Pending **2000** +250°F; SST unit: -20°F to +300°F true 1/2" IPS, silicone Brass unit: -20°F to vibration resistant. potted, shock & Self-cleaning, 1500 PSIG Max. .5 - 3.0 GPM 20 VA SPST 1/2" NPT

3



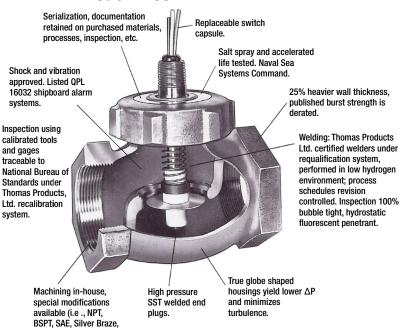
Standard Product Selection Guide	10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		king kanga	्र श्रुविद्वी			Si de di litti de	See of the	
2100 UL : \$1		Polysulfone 316 SST		9/16" - 18 UNF 2 B Accepts variety of adapters	15 VA SPST or 20 VA SPDT	.1 - 1.5 GPM Optional 1 cc/min to 300 cc/min			
2200	Polysulfone	Polysulfone	Stronger one-piece housing silicone potted, shock & vibration resistant, reverse taper bore, self-cleaning. All wetted material PSF.	9/16" - 18 Accepts varie	20 VA SPDT	.175 GРМ	-40°F to +225°F	700 PSI @ 70ºF	ig capabilities can customiz
2400	Brass or 316 Stainless Steel	316 Stainless Steel	SPDT reed switch assembly, all metal wetted parts, rugged investment cast components.	PT	SPDT	A Min.	-30°F to +300°F	850 PSIG Max.	. Our in-house manufacturin
2500	Polysulfone	Polysulfone 316 SST	SPDT reed switch assembly.	1" NPT	20 VA SPDT	4.0 GPM Min.	+225°F	150 PSIG Max.	tandard product line breadth
5200 Pat. No.5,245,271	Brass or 316 Stainless Steel	316 Stainless Steel	Indicator use in hazardous locations, 2 color flag.	3/4" NPT	N/A	1.5 - 5.0 GPM	-40°F to +225°F	400 PSI @ 70°F	Complement of outlined switches is to show standard product line breadth. Our in-house manufacturing capabilities can customize any unit to suit.
Accessories	Explosion-proof junction boxes.		Relays DPDT general purpose. Relays OPDT		Crimp on terminals.	Terminal strips.	TFE tape & TFE paste.	Cable Glands.	Complement of ou



FLOW SWITCH SELECTION GUIDE

Calibration: flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

Model 1100



Ideas

Solutions

Technical Support

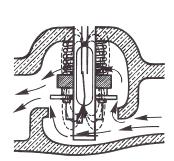
] On-Time Delivery

Operational Q.C. system and manual, MIL I 45208 MIL STD 45662.

Raw materials inventoried in a controlled and segregated department under Thomas Products, Lid. stock rotation program.

Call-outs presented are typical to their respective models.

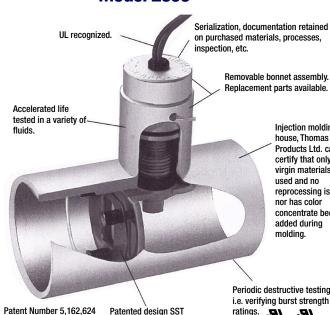
Model 2600



Typical Shuttle Type:

Socket, etc.).

A magnet equipped shuttle is displaced at the proper calibrated flow of either liquid or gas to actuate the hermetically sealed reed switch. At flow rates under the set point, clearance is provided for the liquid or gas to continue to flow. When flow rates exceed the set point the shuttle or piston is displaced even further to reveal a smooth, clear opening for a low pressure drop.

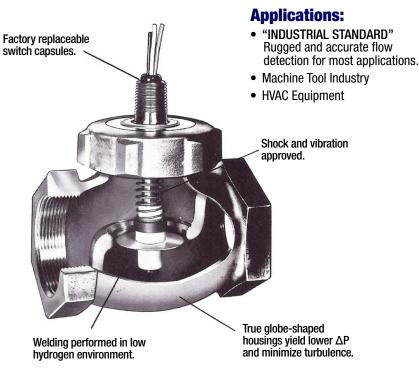


Patented design SST clapper lowers ΔP and helps pass particulates.

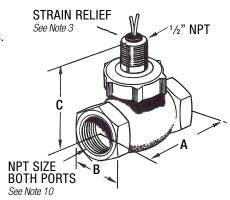
Injection molding inhouse, Thomas Products Ltd. can certify that only virgin materials are used and no reprocessing is done nor has color concentrate been added during moldina.

Periodic destructive testing, i.e. verifying burst strength ratings.

FIXED SET POINTS, 3/4" - 3" NPT, BRONZE & SST



Dimensional Data:



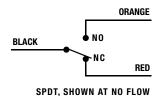
SIZE NPT	A	B HEX	C
3/4"	2 ⁷ / ₈	1 ³ / ₈	23/4
1"	31/4	1 ²⁵ / ₃₂	3
1 1/4"	4	2 ³ / ₁₆	33/16
1 ¹ / ₂ "	4 ¹ / ₂	2 ¹ / ₂	3 ¹ / ₂
2"	5 ³ / ₈	33/32	4
2 ¹ / ₂ "	65/16	35/8	4 ¹ / ₂
3"	73/8	4 ³ / ₈	55/32

Specifications:

Housing	Shuttle	Spring	"O" Ring	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Proof Load	Brust Strenght	Set Pt. Accur.	Set. Pt. Diff.	Repeat- ability
Bronze or 316 SST	Teflon See Note 7	316 SST	Viton "A"	20 Watt SPDT See Notes 4,5	18 AWG 24" Lg. Polymeric See Note 6	-20°F to +300°F See Note 11	400 PSI @ 100°F	800 PSI @ 100°F	1200 PSI @ 100°F	±10% MAX. See Note 14	±10%	1% Max. Deviation

Electrical:

Reed switch shown in NO FLOW condition.

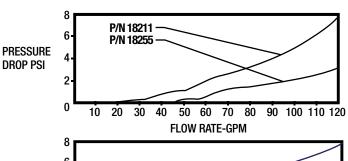


Switch Ratings... Max Resistive Load

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
	0-50	.4	.4	
20	120	.15	.16	1.0
	240	.06	.08	

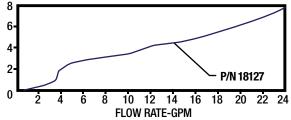
Switch Rating 20 VA: 120-240 VAC Pilot Duty UL File E86797

Pressure Drop $\triangle p$:



PRESSURE DROP PSI

6





FIXED SET POINTS, 3/4" - 3" NPT, BRONZE & SST

Part No.

SIZE NPT	FLOW SETTING GPM See Note 1, 12	P/N BRONZE	P/N 316 SST
3/4" See Note 13	.5 1.0 2.0 3.0 4.0 5.0 6.0 8.0	18100 18101 18102 18103 18104 18105 18106 18107	
1"	.5 1.0 2.0 3.0 4.0 5.0 6.0 8.0	18127 18128 18129 18130 18131 18132 18133 18134	18140 18141 18142 18143 18144 18145 18146 18147
11/4"	1.0 2.0 4.0 6.0 8.0 10 12 16 20	18153 18154 18155 18156 18157 18158 18159 18160 18161	
11/2"	1.5 3 5 7.5 10	18183 18184 18185 18186 18187	18197 18198 18199 18200 18201

SIZE NPT	FLOW SETTING GPM See Note 1, 12	P/N Bronze	P/N 316 SST
11/2"	15 20 30	18188 18189 18190	18202 18203 18204
2"	2 4 5 10 15 26 35 50	18211 18212 18213 18214 18215 18216 18217 18218	18225 18226 18227 18228 18229 18230 18231 18232
21/2"	5 10 15 20 25 30 40 50 60 75	18239 18240 18241 18242 18243 18244 18245 18246 18247 18248	N/A
3"	5 15 20 25 30 40 50 60 75 100	18255 18256 18257 18258 18259 18260 18261 18262 18263 18264	N/A

Notes: Model 1100

- 1. Standard flow calibration is in water @ 70°F. Calibrated on increasing flow.
- Temperature effect on flow settings: water calibration, slight change; oil varies with viscosity.
- Strain reliefs are standard. Optional silicone potting avail. Consult factory.
- 4. Optional 100W SPST reed switches are stocked. Consult factory.
- 5. Relays for higher loads, junction boxes, terminal strips, etc. are available. See accessories section for details (See Page
- 6. Optional cables available. Consult factory.
- 7. Other wetted materials: ceramic ring magnet.
- Optional SST identification tags attached to unit. Consult factory.
- Optional MIS connector. MS3102E1 0S-3P
- 10. Optional port sizes: BSP, SAE, silver braze, socket weld, etc. Consult factory.
- 11. High temperature units available to 400°F. Consult factory.
- 12. Standard flow settings are calibrated in water. Other set points in water or oil are available. Consult factory.
- 13. For pipe sizes smaller than 3/4", install appropriate size bushings.
- 14. Calibration: Flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

Specialty Options:

NAV SEA Dept. of Navy QPL Listed MIL-S-16032 Shipboard Alarm Systems.





MODEL 1100M-SB Marine Flow Switch for sea water applications.



Pat. No. 5,162,624

MODEL 2600 Economical PVC. Straight through flow path.

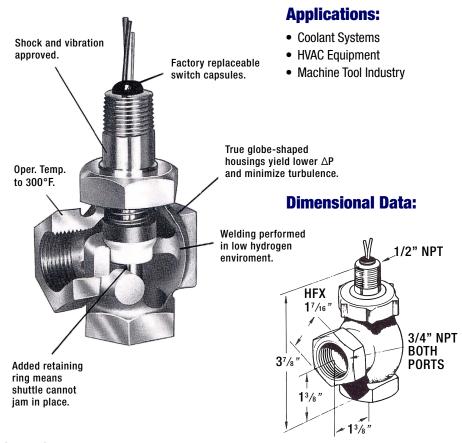
MODEL 1100 with optional M/S connector. MS3102E10S-3P and SST Ident. tag.



MODEL 1800 Economical PVC. 90° flow path.



FIXED SET POINTS, 3/4" NPT, BRONZE



Notes: Model 1300

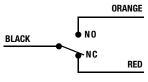
- Standard flow calibration is in water @ 70°F. Calibrated on increasing flow.
- Temperature effect on flow settings: water calibration, slight change; oil varies with viscosity.
- 3. Optional 100W SPST reed switches are stocked. Consult factory.
- Relays for higher loads, junction boxes, terminal strips, etc. are available. See accessories section for details (See Page 28)
- 5. Optional cables available. Consult factory.
- 6. Other wetted materials: ceramic ring magnet.
- 7. Optional SST identification tags attached to unit. Consult factory.
- Optional port sizes: BSPT, SAE, silver braze, socket weld, etc. Consult factory.
- 9. High temperature units available to 400°F. Consult factory.
- Standard flow settings are calibrated in water. Other set points in water or oil are available. Consult factory.
- Calibration: Flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

Specifications:

Housing	Shuttle	Spring	"O" Ring	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Proof Load	Brust Strenght	Set Pt. Accur.	Set. Pt. Diff.	Repeat- ability
Bronze	Teflon See Note 6	316 SST	Viton "A"	20 Watt SPDT See Note 3,4	18 AWG 24" Lg Polymeric See Note 5	-20°F to +300°F See Note 9	400 PSI @ 100°F	800 PSI @ 100°F	1200 PSI @ 100°F	±10% MAX. See Note 11	±10%	1% Max. Deviation

Electrical:

Reed switch shown in NO FLOW condition.



SPDT, SHOWN AT NO FLOW

Part No.

SIZE NPT	FLOW SETTING GPM See Note 1, 2, 10	P/N
3/4" See	.75	18300
	1.5	18301
	2	18302
Note	2.5	18303
Note 8	5	18304
	7.5	13305
	10	18306

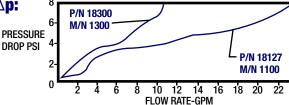
Switch Ratings... Max Resistive Load

V.A.	VOLTS	VOLTS AMPS AMPS AC		AMPS AC MAX	
	0-50	.4	.4		
20	120	.15	.15	1.0	
	240	.06	.08		

Switch Rating 20 VA: 120-240 VAC Pilot Duty UL File E86797

Pressure Drop $\triangle p$:

8







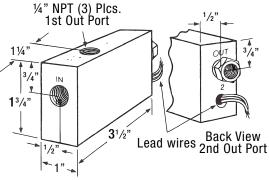
FIXED SET POINTS, 1/4" NPT, BRASS & SST

3-port construction. Piston lands are O.D. Ground. Reverse taper running bore.

Applications:

- Designed to help pass 100 micron particulates.
- Serviceable in line.
- Optional petcock to continually bleed out particles.
- High pressure applications.

Dimensional Data:



Notes: Model 2300

- 1. Standard flow calibration is in water @ 70°F with lead wires up. Calibrated on increasing flow.
- 2. Temperature effect on flow settings: water calibration, slight change; oil varies with viscosity.
- Optional 100W SPST reed switches are stocked. Consult factory.
- Relays for higher loads are available. See accessories section for details (See Page
- Optional cables available. Consult factory. 5.
- 6. Other wetted materials: Hysol epoxy.
- High temperature units available to 400°F. Consult factory.
- Standard flow settings are calibrated in water. Other set points in water or oil are available. Consult factory.
- 9. Pistons: Brass for oil, polysulfone for water in either housing; SST in SST housing.
- 10. Calibration: Flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

Specifications:

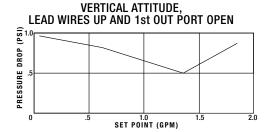
Patent-pending

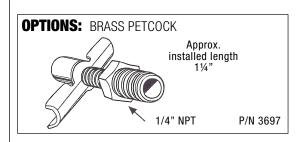
design.

Housing	Piston	Spring	Reed Switch	Wire	Oper. Temp. Select Piston	Oper. Pres.	Proof Load	Brust Strenght	Set Pt. Accur.	Set Pt. Diff.
Brass or	Polysulfone Brass, or	316 SST	20 Watt SPDT	18 AWG 24" Lg	w/Brass or SST Piston See Note 7 -20°F to +300°F	1000 PSIG*	2500 PSIG*	5000 PSIG*	±10% MAX.	±20%
316 SST	316 SST See Note 6,9		See Note 3,4	Polymeric See Note 5	W/Polysulfone Piston -20°F to +225°F	*Withou	t use of optiona	l Petcock	See Note 10	MAX.

9

Pressure Drop $\triangle p$:





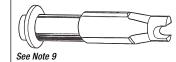
Electrical & Switch Ratings:

See Model 1300. Page 8

Part No.

SIZE NPT	FLOW SET GPM	BRASS PISTON Housing P/N Specify	316 SS Construction
	.1	43253	43259
	.25	43254	43260
1/4"	.5	43255	43261
1/4	.75	43256	43262
	1.0	43257	43263
	1.5	43258	43264

PISTONS FOR BRASS OR 316 SST HOUSINGS:



BRASS P/N 3699 316 SST P/N 3700 **POLYSULFONE** P/N 3701

.....

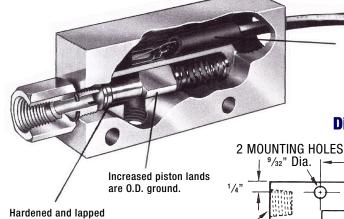
FIXED SET POINTS, 1/4" NPT, BRASS & SST

Model 1600

- Set points in water from .1 GPM to 1.5 GPM.
- Set points in airtrom .06 SCFM to 8 SCFM.

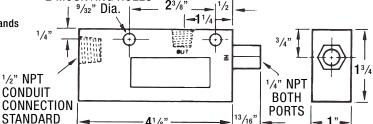
Applications:

- UL Recognized (Note 4)
- Machine Tool Industry
- Lubrication Systems
- Lasers



1/2" NPT

Dimensional Data: Model 1600 & 1700 23/8'



Factory replaceable switch capsules.

Specifications:

running bore.

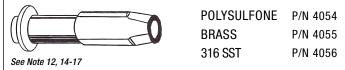
Housing	Piston	Spring	"O" Ring	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Proof Load	Brust Streng- ht	Set Pt. Accur.	Set Pt. Diff.	Repeat- ability
	Polysulfone See Note 15				18 AWG	w/ Brass or SST Piston					1600	
Or See No	Brass See Notes 12, 14, 16	316 SST	Viton "A"	20 Watt SPDT	24" Lg. Poly-	-20°F to +300°F See Note 8	1000 PSIG	2500 PSIG	5000 PSIG	±10% MAX. See Note 18	15% MAX.	1% Max. Devia-
316 SST	316 SST See Notes 12, 14, 17			See Notes 4, 5	meric See Notes 6, 7	w/ Polysulfone Piston -20°F to +225°F					1 700 20% MAX.	tion

10

Part No.

SIZE NPT	FLOW SET GPM See Note 1-3, 9,10	BRASS PISTON Housing P/N Specify	316 SST Construction
	.1	12600	12609
	.25	12601	12610
1/4"	.5	12602	12611
1/4	.75	12603	12612
	1.0	12604	12613
	1.5	12605	12614

PISTONS FOR BRASS OR 316 SST HOUSINGS:



Pressure Drop $\triangle p$: **Model 1600**

FLOW RATE GPM

Electrical: ORANGE BLACK RED SPDT, SHOWN AT NO FLOW

Reed switch shown in NO FLOW condition.

Switch Ratings... Max Resistive Load

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
	0-50	.4	.4	
20	120	.15	.16	1.0
	240	.06	.08	

Switch Rating of UL Recognized Unit 20 VA: 120-240 VAC Pilot Duty



FIXED SET POINTS, 1 /4" NPT, BRASS & SST

Model 1700:

- Water from 2 cc/min to 300 cc/min.
- Air from 2SCFH to 50SCFH.

Applications:

- U.L. File E86797
- Accurate low flow applications.

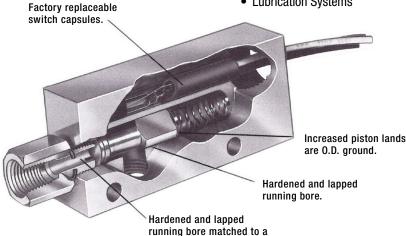
P/N 4058

P/N 4059

P/N 4060

11

Lubrication Systems



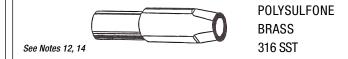
centerless ground orifice.

See Note 13

Part No.

SIZE NPT	FLOW SETTING cc/min See Note 1, 2, 3, 9, 10	EQUIV. GPM APPX.	BRASS PISTON Housing P/N Specify	316 SST Construction
	50	.013	12618	12628
	100	.026	12619	12629
1/4"	150	.040	12620	12630
1/4"	200	.053	12621	12631
	250	.066	12622	12632
	300	.079	12623	12633

PISTONS FOR BRASS OR 316 SST HOUSINGS:



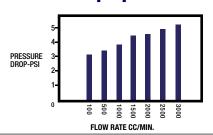
Electrical & Switch Ratings: Page 10.



Notes: Model 1600 & 1700

- Standard flow calibration is in water @ 70°F with lead wires up. Calibrated on increasing flow.
- 2. Temperature effect on flow settings: water calibration, slight change; oil varies with viscosity; gas, slight change.
- Set point accuracy will change slightly in other than calibrated position.
- Model 1600 is UL recognized with a SPST reed switch rated pilot duty 20 VA 120-240 VAC, 174°F.
- 5. Relays for higher loads, junction boxes, terminal strips, etc. are available. See accessories section for details (See Page
- 6. Also available: leads in different lengths, cable, terminated ends, etc. Consult factory.
- Optional 3 Pin M/S connector -MS3102E10S-3P. Consult factory.
- High temperature units available to 400°F. Consult factory.
- Standard flow settings are calibrated in water. Other set points in water or oil are available. Consult factory.
- 10. Optional air set points for Model 1600 are available. Consult factory with CFM and line pressure.
- 11. Optional air set points for Model 1700 are available. Consult factory with CFH and line pressure.
- 12. Other wetted materials: Hysol epoxy.
- 13. Model 1700 orifice dia. is 5/16"; inlet fitting supplied by customer must be 3/8" I.D. minimum.
- 14. All SST piston eliminating epoxy is available. Consult factory.
- 15. Polysulfone for water in brass housing.
- 16. Brass for oil in brass housing.
- 17. SST for SST housing.
- 18. Calibration: Flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

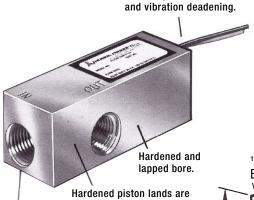
Pressure Drop △p: Model 1700





FIXED SET POINTS, 1/4" NPT, BRASS & SST

Switch assembly is silicone potted for shock



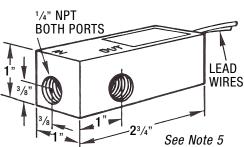
sized to the bore for smooth operation.

Piston retaining ring actually sits in its own groove, not just in the threads vanish point.

Applications:

- The "mini" small and accurate in line flow switch detects low or high flow rates.
- · Fixed actuations from .1 GPM to 1.5 GPM
- UL File No. E86797

Dimensional Data:



Part No.

-							
	SIZE NPT	FLOW SETTING GPM See Note 1, 2, 3,9	N.O. SPST N.C. SPST		P/N BRASS SPDT SWITCH	P/N 316 SST SPDT SWITCH	
		.1	18321	18327	18350	18360	
		.25	18322	18328	18351	18361	
	1/4"	.5	18323	18329	18352	18362	
		.75	18324	18330	18353	18363	
		1	18325	18331	18354	18364	
		1.5	18326	18332	18355	18365	

Model 1900 Notes:

- 1. Standard flow calibration is in water @ 70°F with lead wires up. Calibrated on increasing flow.
- 2. Temperature effect on flow settings: water calibration, slight change; oil varies with viscosity.
- 3. Set point accuracy will change slightly in other than calibrated position.
- Optional aluminum housings with SST trim are stocked. Consult factory.
- 5. Optional mounting holes available. Consult
- 6. Also available: leads in different lengths, cable, terminated ends, etc. Consult
- 7. Relays for higher loads are available. See accessories section for details (See Page
- 8. High temperature units available to 400°F. Consult factory.
- Standard flow settings are calibrated in water. Other set points in water or oil are available. Consult factory.
- 10. Other wetted materials: Hysol Epoxy
- 11. All SST piston for either brass or SST housing, eliminating hysol epoxy. Consult factory.
- 12. Calibration: Flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

Specifications:

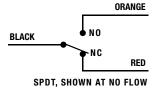
Housing	Piston	Spring	Reed Switch	Wire	Oper. Temp. See Note 8	Oper. Pres.	Proof Load	Brust Strenght	Set Pt. Accur.	Set. Pt. Diff.	Repet- ability
Brass See Note 10 316 SST See Notes 10, 11		316	20 Watt 316 SPST	18 AWG 24" Lg.	-20°F to +250°F	1000	2000	4000	±10%	±15%	1% Max.
		SST	or SPDT See Note 7	Polymeric See Note 6	-20°F to +300°F	PSIG	PSIG	PSIG	MAX. See Note 12	MAX.	Deviation

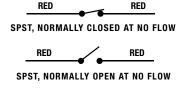
Electrical:

Reed switch shown in NO FLOW condition.

Switch Ratings...

Max Resistive Load

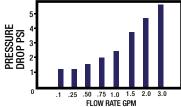




Pressure Drop $\triangle p$:

AMPS AMPS AMPS AC VOLTS V.A. DC AC MAX 0-50 .4 .4 20 120 .15 .16 1.0 .06 240 NΑ

Switch Rating 20 VA: 120-240 VAC Pilot Duty



12

Specialty Options:



See Model 1700 for set points from 2 cc/min. to 300 cc/min.





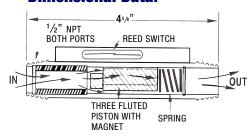
FIXED SET POINTS, 1/2" NPT, BRASS & SST

Silicone potted for shock and vibration deadening. operates with only a large three flute piston for a lower ΔP . Unique reverse bore design allows for self-cleaning action.

U.L. No. E86797 Sleeveless design:

Easy disassembly for cleaning or service.

Dimensional Data:



Applications:

stainless steel

• "Thomas Tube" designed for

straight in line flow detection.

Industry Standard Since 1986.

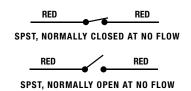
.5 GPM to 3.0 GPM in brass or

Model 2000 Notes:

- 1. Standard flow calibration is in water @ 70°F with lead wires in horizontal position. Calibrated on decreasing flow.
- 2. Set point accuracy will change slightly in other than calibrated position.
- 3. Also available: Leads in different lengths, cable, terminated ends, etc. Consult factory .
- 4. High temperature units available to 400°F. Consult factory.
- 5. Standard flow settings are calibrated in water. Other set points in water or oil are available. Consult factory.
- Other wetted materials: Hysol epoxy.
- 7. All SST piston for either brass or SST housings, eliminate hysol epoxy is available. Consult factory.
- Relays for higher loads are available. See accessories section for details (Page 28)
- Calibration: Flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

Electrical:

Reed switch shown in NO FLOW condition.



Specifications:

Housing	Piston	Spring	Reed Switch	Wire	Oper. Temp. See Note 4	Oper. Pres.	Set Pt. Accur.	Set Pt. Diff.
	Brass See Note 6		50 Watt SPST	18 AWG 24" Lg.	-20°F to +250°F	1500 PSIG	±20%	20%
316 SST See Notes 6, 7		SST	See Note 8	Polymeric See Note 3	-20°F to +300°F	MAX.	MAX. See Note 9	MAX.

Switch Ratings... Max Resistive Load

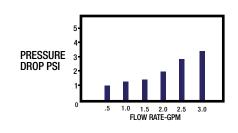
V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
	0-50	1.0	1.0	
50	120	.4	.4	0.5
	240	.2	.2	

Switch Rating 50 VA: 120-240 VAC Pilot Duty

Part No.

SIZE NPT	FLOW SETTING GPM See Note 1,2,5	APPX. △P AT 10 GPM- PSIG	P/N BRASS N.O. SPST SWITCH	BRASS BRASS .O. SPST N.C. SPST		P/N 316 SST N.C. SPST SWITCH
	.50	25	12666	12676	12723	12733
	1.0	25	12667	12677	12724	12734
1/2"	1.5	20	12668	12678	12725	12735
-	2.0	20	12669	12679	12726	12736
	2.5	15	12670	12680	12727	12737
	3.0	15	12671	12681	12728	12738

Pressure Drop $\triangle p$:







FIXED SET POINTS, 9/16" - 18" UNF-2B, PLASTIC

Model 2100

Full size out port minimizes turbulence

UL

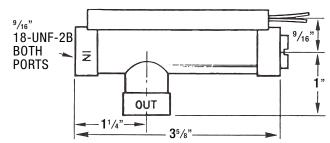
Because we mold in-house, we can certify that our polysulfone flow switches use only virgin material and runners are not introduced nor have color concentrates been added during processing that can hinder FDA requirements or additive leaching.

Unique reverse taper design helps pass particulates.

Applications:

- · Plastic configuration throughout.
- Rugged yet economical flow switch for monitoring liquid flow or no flow conditions.
- FDA Approved Polysulfone
- UL File No. E86797

Dimensional Data: Model 2100 & 2200



silicone potted for shock and vibration deadening.

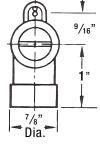
Large, full size reed switch

Specifications:

Housing	Piston	Spring	"O" Ring	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Set Pt. Accur.	Set Pt. Diff.
Polysul	fone	316 SST	Viton "A"	20 Watt SPDT 15 Watt SPST See Note 6	18 AWG 24" Lg. Polymeric See Note 5	-20°F to +225°F	250 PSIG @ 70°F Max. See Note 7	15% MAX.	20% MAX.

One-piece housing yields burst strength

of 1500 ±PSI @ 70°.

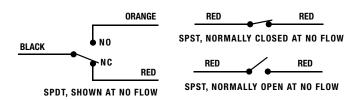


Part No.

P/N **FLOW** P/N N.O. P/N N.C. SIZE **SPST SPDT SPST SETTING GPM PORT SWITCH SWITCH** See Note 1,2,8,9 **SWITCH** 12695 12704 12686 .25 12687 12696 12705 .5 12688 12697 12706 9/16"-18 .75 12689 12698 12707 1 12690 12699 12708

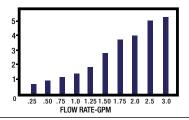
12691

Electrical: Reed switch shown in NO FLOW condition.



Pressure Drop $\triangle p$:

PRESSURE DROP PSI



12700

12709

Switch Ratings... Max Resistive Load

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
	0-50	.4	.4	
20	120	.15	.16	1.0
	240	.06	.08	

Switch Rating 20 VA: 50-240 VAC Pilot Duty

Specialty Options



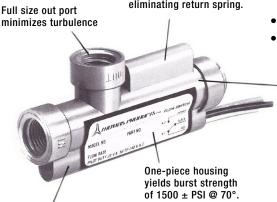




FIXED SET POINTS, 9/16"- 18" UNF-2B, PLASTIC

Model 2200

Exterior mounted alnico magnet returns the piston eliminating return spring.



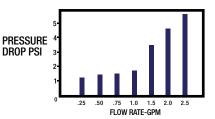
Large, full size reed switch silicone potted for shock and vibration deadening.

Applications:

- Similar to 2100. Ideally suited where no metal parts can come in contact with the liquid.
- FDA Approved Polysulfone.
- UL File No. E 86797

Springless design, no metal wetted components.

Pressure Drop $\triangle p$:



Notes: Model 2100/2200

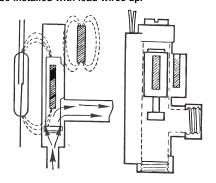
- Standard flow calibration is in water @ 70°F with lead wires up. Calibrated on increasing flow.
- Model 2100 set point accuracy will change slightly in other than calibrated position.
- 3. Model 2200 must be installed with lead wires up.
- 4. Polysulfone is a FDA approved material.
- Lead wires are available in different lengths, terminated ends, cables, etc. Consult factory.
- Relays are available for handling higher loads. See accessories section for details. (See Page 28)
- Actual housing burst strength of 1500 PSI ± @ 70°F.
- Standard flow settings are calibrated in water as low as 2 cc/min. Other set points in water are available. Consult factory.
- Calibration: Flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

Specifications:

Housing	Piston	Spring	"O" Ring	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Set Pt. Accur.	Set Pt. Diff.
Polysulfone	Polysulfone	None	Viton "A"	20 Watt SPDT See Note 6	18 AWG 24" Lg. Polymeric See Note 5	-20°F to +225°F	250 PSIG @ 70°F Max. See Note 7	± 20%	25% MAX.

SPRINGLESS DESIGN:

Using a second magnet Model 2200 eliminates the need for a return spring. Model 2200 must be installed with lead wires up.



Electrical & Switch Ratings:

See previous page

Part No.

SIZE PORT	CDM	
9/16"	.1 .25	12713 12714
- 18"	.5 75	12715

15

Adapter fittings to convert the 9/16-18 UNF -2B threaded port to 1/8" NPT, 1/4" NPT or 1/2" barbed to accept 1/2" I.D. flexible hose. All fittings are made of polysulfone and are supplied with viton "A" "0" ring seals assembled in place.

ACCESSORY FITTINGS FOR MODEL 2100 and 2200

ADAPTER Size	P/N	'O' RING & FITTING DIMENSIONAL DATA					
1/8" NPT	12720	9/16" - 18 UNF - 2A TYP. 5/8" Dia.					
1/4" NPT	12721	1" Dia.					
1/2"BARB ACCEPTS 1/2" I.D. FLEXIBLE HOSE	12722	0 1/2" Dia.					



FIXED SET POINTS, 1 /2" - 1 " PVC

: 71

Plastic components are molded in-house using only 100% virgin material. Runners are not reintroduced to the performance parts.



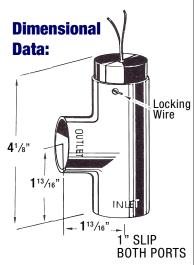
Solid one-piece removable bonnet assembly means safer use to 150 PSIG.

True-flow switch design utilizes a SST return spring for any mounting attitude.

Anti-menscous projections on shuttle prevents shuttle from drying in place after long machine shutdowns.

Applications:

- PVC construction
- · Removable bonnet assembly
- Return spring for any mounting attitude.



Specifications:

Housing	Shuttle	Spring	"O" Ring	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Set Pt. Accur.	Set Pt. Diff.
PVC See Note 8	PVC See Note 8, 6	316 SST	Viton "A"	20 Watt SPST See Note 2, 5	18 AWG 24" Lg. PVC See Note 4	-20°F to +140°F	150 PSIG	±20% See Note 9	20% MAX.

Part No.

OTANDADD	
STANDARD FLOW SETTING See Notes 1, 9	P/N
.5 GPM	42549
1.0 GPM	42545

Electrical:

Reed switch shown in NO FLOW condition.



SPST, NORMALLY OPEN AT NO FLOW

Switch Ratings... Max Resistive Load

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
	0-50	.4	.4	
20	120	.15	.16	1.0
	240	.06	.08	

Switch Rating 20 VA: 50-240 VAC Pilot Duty

ACCESSORY ADAPTERS FOR MODEL 1800 Model 1800 may be used as is with 1" slip ports or with any combination of adapters shown.

P/N	DIMENSIONAL DATA							
42751	1" SLIP 11/2" OCTAGON TYP. TYP. 3/4" SLIP							
42752	1/2" SLIP							
42753	3/4" NPT							
42754	1/2" NPT							

16

Notes: Model 1800

- Standard flow calibration is in water @ 70°F with lead wires up. Calibrated on increasing flow.
- Optional SPDT reed switches are available. Consult factory.
- 3. Standard flow set points available to 6.0 GPM in water. Consult factory.
- Lead wires are available in different lengths, terminated ends, cables, etc. Consult factory.
- Relays are available for handling higher loads. See accessories section for details. (See page 28.)
- 6. Other wetted material: ceramic ring magnet.
- When specifying Model 1800 with 1/2" NPT, conduit connector, only plastic junction box and flexible conduit should be used.
- Model 1800 is available molded in CPVC. Consult factory.
- Calibration: Flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

Specialty Option:

Model 1800 with 1/2" NPT conduit connector. See Note 7.



Extremely low ∆p

at full flow.

FIXED SET POINTS, 1/2" - 2" PVC

UL

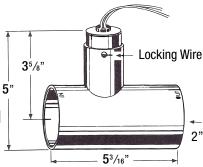
Plastic components are molded in-house using only certified 100% virgin material. Runners are not reintroduced to the performance parts.

Solid one-piece removable bonnet assembly means safer use to 150 PSIG.

Applications:

- Straight thru flow design.
- PVC Construction.
- Removeable bonnet assembly.
- Return spring for any mounting attitude.
- Very low pressure drop.

Anti-menscous projections on shuttle prevents shuttle from drying in place after long machine shutdowns.





bypasses higher flow after the set point is reached to allow for full flow and help pass particulates.

Patented clapper design

Dimensional Data:

Model 2600 Notes:

- 1. Standard flow calibration is in water @ 70°F with lead wires up. Calibrated on decreasing flow.
- Temperature effect on flow settings: water calibration, slight change; oil varies with viscosity.
- Optional SPDT reed switches are available. Consult factory.
- Lead wires are available in different lengths, terminated ends, cables, etc. Consult factory.
- 5. Relays are available for handling higher loads. See accessories section for details. (See Page -28)
- 6. Other wetted materials: ceramic ring
- When specifying Model 2600 with 1/2" NPT conduit connector, only plastic junction box and flexible conduit should be used.
- Calibration: Flow stands are calibrated to the National Bureau of Standards and Thomas Products Ltd. recalibration schedule.

2" SLIP. BOTH PORTS

Specifications:

Housing	Shuttle	Spring	"O" Ring	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Set Pt. Accur.	Set Pt. Diff.
PVC	PVC See Note 6	316 SST	Viton "A"	20 Watt SPST See Note 3,5	18 AWG 24" Lg. PVC See Note 4	-20°F to +140°F	150 PSIG	±20% See Note 8	20% MAX.

Electrical: Reed switch shown in NO FLOW condition.

Specialty Option:

Model 2600 with 1/2"

conduit connector. See Note 7.

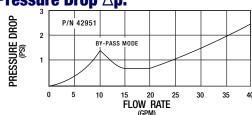


Switch Ratings... Max Resistive Load

		_		
V.A.	VOLTS AMPS AMPS AC		AMPS AC MAX	
	0-50	.4	.4	
20	120	.15	.16	1.0
	240	.06	.08	

Switch Rating 20 VA: 50-240 VAC Pilot Duty

Pressure Drop $\triangle p$:



17

Part No.

STD. FLOW SETTING See Note 1,2,8	.5 GPM	1.0 GPM	2.0 GPM
P/N	42951	42952	42953

ACCESSORY ADAPTERS:

Model 2600 may be used as is with 2" slip ports or with any combination of adapters shown.

P/N	"A"	DIMENSIONAL DATA
42954	11/2"	2" SLIP TYP.
42955	11/4"	Z JLII III.
42956	1"	
42957	3/4"	(A" SLIP
42958	1/2"	

P/N	"B"	DIMENSIONAL DATA
42959	11/2"	2" SLIP TYP.
42960	11/4"	1
42961	1"	
42962	3/4"	"B" NPT
42963	1/2"	



ADJUSTABLE SET POINTS, 1" NPT, BRONZE

Model 1200 Factory replaceable switch capsules. Shock and vibration approved.

Applications:

- Protects pumps and bearings.
- Coolant Systems.
- · HVAC Equipment.

Welding performed in low hydrogen environment.

Simple screwdriver

adjustable set points.

True globe-shaped housings yield lower \Delta and minimize turbulence. 1/2" NPT

Dimensional Data:

1" NPT BOTH PORTS See Note 6,9

1²⁵/₃₂" [™] HEX.

Notes: Model 1200/1400

- 1. Strain reliefs are standard. Optional silicone potting avail. Consult factory.
- 2. Optional 100W SPST reed switches are stocked. Consult factory.
- Relays for higher loads, junction boxes, terminal strips, etc. are available. See accessories section for details (See Page 28)
- Also available: Leads in different lengths, cables, terminated ends, etc. Consult factory.
- 5. Other wetted materials: ceramic ring magnet.
- Optional port sizes: BSP, SAE, silverbraze, socket weld, etc. Consult factory.
- 7. High temperature units available to 400°F. Consult factory.
- Factory calibrated set points available. Consult factory.
- 9. For smaller pipe sizes, install appropriate size bushings.

ADJUSTINH

VANE

10. Model 1200 is available in 316 SST. Consult factory.

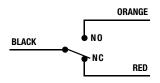
Specifications:

Housing	Shuttle	Spring	"O" Ring	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Proof Load	Burst Strenght	Set Pt. Diff.	Repeat- ability
Bronze See Note 10	Teflon See Note 5	316 SST	Viton "A"	20 Watt SPDT See Note 2,3	18 AWG 24" Lg. Polymeric See Note 4	-20°F to +300°F See Note 7	400 PSI @ 100°F	800 PSI @ 100°F	1200 PSI @ 100°F	±10%	1% Max. Deviation

18

Electrical:

Reed switch shown in NO FLOW condition.



SPDT, SHOWN AT NO FLOW

Part No.

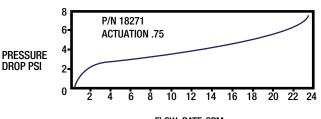
SIZE NPT		FLOW SETTING RANGE GPM See Note 8	P/N
1"	te	.75 - 6.0	18271
See No		2.0 - 8.0	18272
6,9		5.0 - 15.0	18273

Switch Ratings... Max Resistive Load

V.A.	VOLTS	VOLTS AMPS AMPS AC		AMPS AC MAX
	0-50	.4	.4	
20	120	.15	.16	1.0
	240	.06	.08	

Switch Rating 20 VA: 120-240 VAC Pilot Duty U.L. File E86797

Pressure Drop $\triangle p$:



FLOW RATE-GPM



ADJUSTABLE SET POINTS, 3/4" NPT, BRONZE

Model 1400

Factory replaceable switch capsules. —

Shock and vibration approved.

Complete bonnet assembly and components remain in tack during removal.

Added retaining ring means _ shuttle cannot jam in place.

Applications:

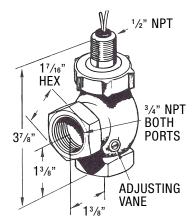
- · Machine Tool Industry
- · Waste Water Monitoring
- HVAC

Oper. temperature to +300°F.

True globed-shaped housings yield lower Δp and minimize turbulence.

Simple screwdriver adjustable set points.

Dimensional Data:



Specifications:

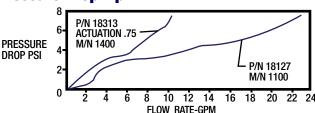
Housing	Shuttle	Spring	"O" Ring	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Proof Load	Burst Strenght	Set Pt. Diff.	Repeat- ability
Bronze	Teflon See Note 5	316 SST	Viton "A"	20 Watt SPDT See Note 2,3	18 AWG 24" Lg. Polymeric See Note 4	-20°F to +300°F See Note 7	400 PSI @ 100°F	800 PSI @ 100°F	1200 PSI @ 100°F	±10%	1% Max. Deviation

Electrical: See Model 1200

Part No.

SIZE NPT	FLOW SETTING RANGE GPM See Note 8	P/N
3/4"	.75 - 4.0 2.0 - 8.0 7.0 - 14.0	18313 18314 18315

Pressure Drop $\triangle p$:



Applications:

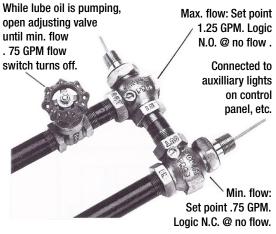
COOLANT MANIFOLD ON AN INJECTION MOLDING MACHINE:

Eliminate constant visual inspection of minimum coolant flow by using flow switches. You can be sure sufficient flow is automatically monitored. Flow switches activate audible alarms, lights, etc., warning you of insufficient flow. Operation is simple:

- 1. Close all flow control valves.
- Open all flow switch set point adjusting vanes (alarms will turn on).
- 3. Turn on coolant.
- Open each flow control valve to correct flow rate (starting at highest flow).
- Close each flow switch set point adjusting vane until alarms just turn off.

Whenever the flow rates drop under that set point, your alarms will turn on.





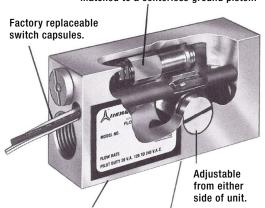
Whenever the flow rate rises or drops out of the set point range, your alarm will turn on.

19



ADJUSTABLE SET POINTS, 1/2" NPT, BRASS/SST

Hardened and lapped running bore matched to a centerless ground piston.



SST housing utilizes high pressure welded in Cv plugs.

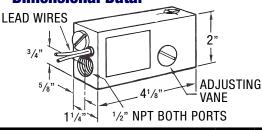
2nd separate retaining screw holds vane in housing during adjusting.

Notes: Model 1500

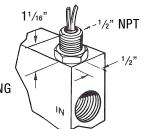
- Approximate SCFM depending on line pressure.
- 2. Optional lower air set point range. Consult factory.
- 3. Optional lower water set point range .2-10 GPM. Consult factory.
- 4. Factory calibrated set points available. Consult factory.
- 5. Other wetted materials: epoxy.

- 6. Polysulfone for water in brass housing.
- 7. Brass for oil in brass housing.
- 8. SST for SST housing.
- Relays for higher loads, junction boxes, terminal strips, etc. are available. See accessories section for details. Page 28.
- 10. High temperature units are available to 400°F. Consult factory.
- Also available: leads in different lengths, cable, terminated ends, etc. Consult factory.

Dimensional Data:



1/2" NPT CONDUIT CONNECTOR

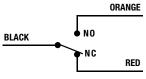


Specifications:

Housing	Piston	Spring	"O" Ring Seal	Reed Switch	Wire	Oper. Temp.	Oper. Pres.	Proof Load	Burst Strenght	Set Pt. Diff.	Repeat- ability
Brass	Polysulfone See Note 6	040	V.	20	18 AWG	Polysulfone Piston -20°F to +225°F	1000	0500	5000	450/	40/ 14
or 316 SST	Brass See NoteS 5, 7	316 SST	Viton "A"	Watt SPDT See Note 9	24" Lg. Polymeric See Note 11	Brass or SST Piston -20°F to + 300°F	1000 PSIG	2500 PSIG	5000 PSIG	±15% MAX.	1% Max. Deviation
	316 SST See NoteS 5, 8			See Note 9	Jee Wole II	See Note 10					

Electrical:

Reed switch shown in NO FLOW condition.



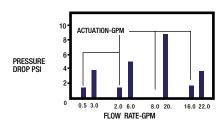
SPDT, SHOWN AT NO FLOW

Switch Ratings... Max Resistive Load

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
	0-50	.4	.4	
20	120	.15	.16	1.0
	240	.06	.08	

Switch Rating 20 VA: 120-240 VAC Pilot Duty

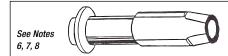
Pressure Drop $\triangle p$:



Part No.

SIZE NPT	FLOW SET Range		BRASS PISTON Housing P/N Specify	316 SST Construction
1/0"	.5 to 20	Lead Wires	18540	18541
1/2	1/2" Water GPM See Notes 3, 4	Conduit Conn.	18542	18543
1/0"	2 to 200	Lead Wires	18545	18546
1/2"	Air SCFM See Notes 1, 2, 4	Conduit Conn.	18547 18548	

PISTONS FOR LIQUIDS IN BRASS OR SST HOUSINGS:



 POLYSULFONE
 P/N 4054

 BRASS
 P/N 4055

 316 SST
 P/N 4056

Specialty Options:

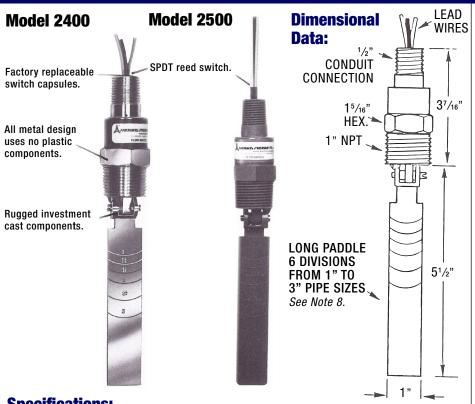
See Model 1200 & 1400 for more helpful application information

20



Model 1500 with M/S connector MS3102E10S-3P

ADJUSTABLE PADDLE TYPE, BRASS, SST, PLASTIC



Notes: Model 2400/2500

- 1. Flow tests were performed in water with unit installed into standard reducing tee.
- Set point accuracy depends on paddle cut-off length.
- Unit installs into a 1" reducing tee or weld-a-let etc. for 1" pipe sizes and up.
- 4. Install vertically as shown, lead wires up.
- 5. Higher temperature units available up to 450° F. Consult factory.
- 6. Relays for higher loads, junction boxes, terminal strips, etc. are available. See accessories section for details (See Page
- 7. To adjust flow set point, simply cut paddle for the appropriate set point listed. See also installlation/maintenance sheet.
- 8. For pipe sizes larger than 3", actuation of the 5" paddle is a velocity of approximately .5 ft./sec.
- 9. Also available: leads in different lengths, cable, terminated ends, etc. Consult factory.
- 10. Optional 100W SPST reed switches are stocked. Consult factory.

Specifications:

Model	Housing	Paddle	Shuttle	Spring	Reed Switch	Wire	Oper. Temp.	Oper. Pres. Max.	Set Pt. Accur.	Repeat- ability	Pressure Drop
2400	Brass or 316 SST	316 SST	316 SST	316 SST	20 Watt SPDT See Note 6,10	18 AWG 24" Lg. Polymeric See Note 9	-30°F to +300°F See Note 5	850 PSIG	±25% MAX.	±5%	3 PSIG MAX.
2500	Polysulfone	Polysulfone	Polysulfone				-20° to +225°F	150 PSIG	See Note 2		

Part No.

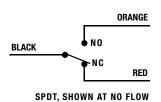
MODEL NO.	P/N Brass	P/N 316 SST	P/N Polysulfone
2400	19650	19651	
2500			19652

Actuation-Deactuation in GPM/Water See Note 1-4, 7, 8

Paddle		PIPE LINE SIZES										
Cut-Off	1"		11/4"		11/2"		2"		2 ¹ / ₂ "		3"	
0 0	ACT	DA	ACT	DA	ACT	DA	ACT	DA	ACT	DA	ACT	DA
1"	6	4	9	7	13	9						
11/4"			7	5	9	7	16	13				
11/2"					13	9	23	16	34	30		
2"							17	12	24	20	26	22
21/2"									18	15	22	19
3"											17	14

Electrical:

Reed switch shown in NO FLOW condition.



Switch Ratings... Max Resistive Load

21

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
	0-50	.4	.4	
20	120	.15	.16	1.0
	240	.06	.08	

Switch Rating 20 VA: 120-240 VAC Pilot Duty





FLOW INDICATOR, BRASS/SST, NON-ELECTRIC

DRY Indicator Not In Contact With Liquid Sate Ambient Pressure Side, No Sight Windows To

Applications:

- Replaces unreadable sight windows.
- Use in hazardous locations.
- Non-electrical.

RED means no flow, GREEN means flow is OK

In Liquid

Leak Or Blow
Out
Patent Pending
WET
Target Stays

Specifications:

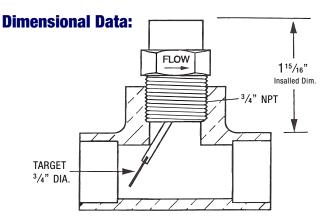
P/N	Indication GPM (Note 1, 3, 5)	Housing (Note 2)	Target Assembly	Operating Temperature	Operating Pressure	
43701	5.0 (See Note 6)	Brass				
43702	1.5 (See Note 7 & 8)	DIASS	040 007	-40°F to +225°F (See Note 4)	400 PSI	
43703	5.0 (See Note 6)	CCT	316 SST		70°F	
43704	1.5 (See Note 7 & 8)	SST				

Notes: Model 5200

- 1. Flow rates are for water, these valves will decrease as the viscosity increases.
- All wetted parts in brass housing are brass and 316 SST or 316 SST housing is all 316 SST.
- 3. For pipe sizes larger than 1", indication can be seen at water velocity of 3 ft./sec.
- 4. High temperature modifications available.
- 5. Pressure drop < 1 PSIG.
- 6. 5.0 GPM indicators can be installed in any mounting attitude.
- 1.5 GPM indicators must be installed horizontally in a vertical pipe run with the flow direction up.
- If you need to know what direction the liquid is flowing either a 43702 or 43704 may be used. Unit must be installed in a horizontal pipe run, indicator housing up at 12:00. Depending on installation, the red and green side will indicate the direction of flow.

Operation:

The housing has 2 separate chambers. In the front chamber t behind a transparent lens is a 2 color roller, half red, half green and it is equipped with a magnet. In the rear chamber is a magnet equipped target free to swing with the action of the liquid's flow. The poles of the 2 magnets are opposite creating a permanent interlock. As the liquid flow falls, the target and magnet swing to rotate the roller exposing the red side indicating low liquid flow. Accordingly, as the flow rises, the green side indicating a satisfactory liquid flow condition appears.



Model 5200 illustrated at no flow condition, red side visible. Unit is installed into a standard PVC 1x1x3/4" SCH 40 reducing tee or a similar method may be used.

