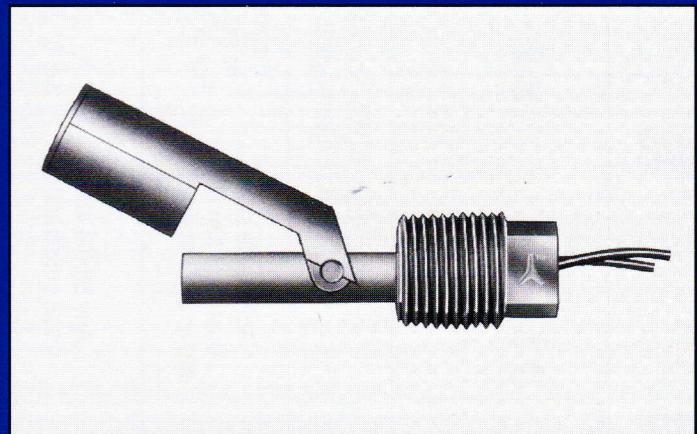
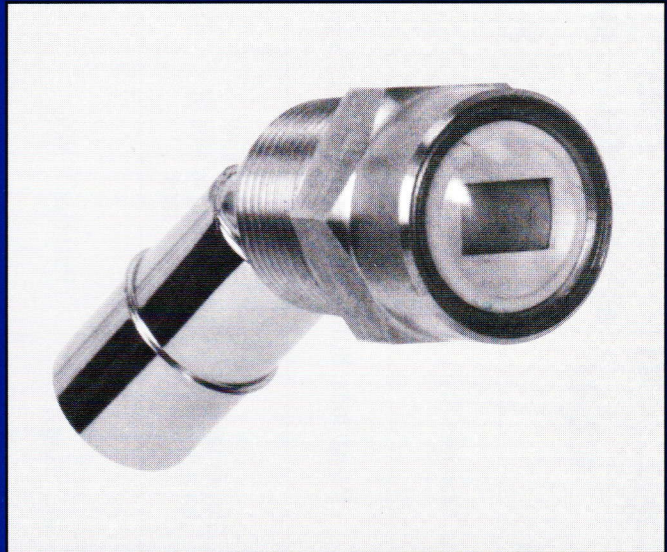
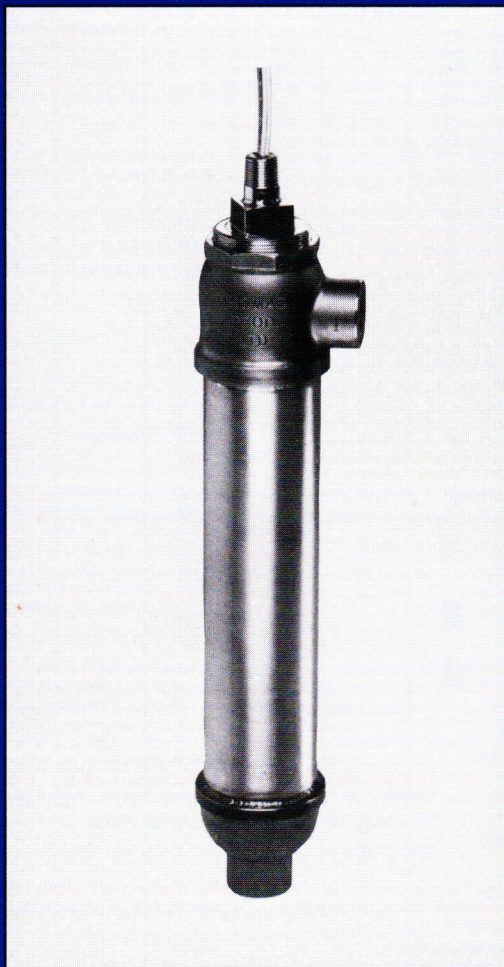










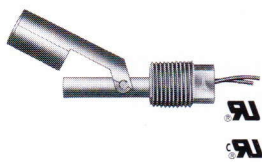


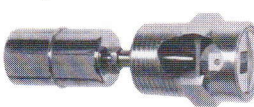
● LEVEL SWITCH SELECTION GUIDE










Standard Product Selection Guide

Product Selection Guide		Stem & Mounting Material	Float Material	Advantages	Mounting Sizes	Stem Diameter	Reed Switch	Switch Points	Operating Temperatures	Operating Pressure	Page	Notes
4000 Style 1-4		Brass, Bronze, Stainless Steel, or PVC	Polysulfone, BUNA, Stainless Steel, Polypropylene, or PVC	Installs from inside or outside of tanks. Top or bottom, variety of mountings.	1/2", 1-1/4", 2" NPT and 3" 150# ANSI flange.	1/2" Diameter.	20-100 VA SPST or 20 VA SPDT	1 to 6	-40°F to +300°F (Depending on style specified.)	750 PSIG (Depending on float specified.)	6 - 9	Complement of outlined switches is to show standard product line breadth. Our in-house manufacturing capabilities can customize any unit to suit.
4000 Style 10				External tank mounting to side of tank.	Port size 1" NPT.							
4000 Style 11				Side of tank mounting.	2", 3" or 4" 150# ANSI flange.							
4000 Style 5-9			Polysulfone, BUNA, Stainless Steel and Polypropylene	Installs from inside or outside of tanks. Top or bottom, variety of mountings.	1/8", 3/4", 1" NPT and 3-5/8" diameter flange.	5/16" Diameter.	20 VA SPST	1 to 5				
4000 ADJ.				Adjustable stem. Customer can raise entire stem to position.	Any Model 4000 metal construction.	5/16" and 1/2" Diameter.		1 to 6				
5000 Styles A-D		Polysulfone	Polysulfone, Polypropylene, BUNA	FDA approved material installs top or bottom, variety of mountings.	1/8", 1" NPT. 3/8" - 16 Bulkhead 2" diameter flange.	5/16" Diameter. Fluted.	20 VA SPST	1 to 4	-40°F to +225°F		14, 15	

Standard Product Selection Guide

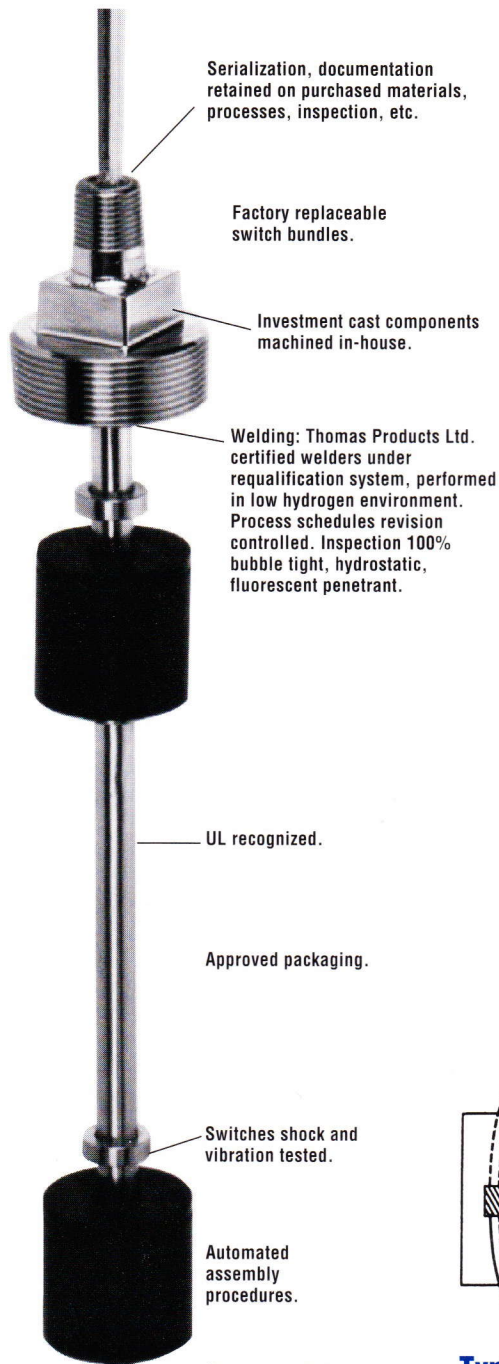
Product Selection Guide		Stem & Housing Materials	Float Materials	Advantages	Mounting Sizes	Reed Switch	Operating Temperatures	Operating Pressure	Page	Notes
3700 	3900  <small>Pat. No. 5,117,693</small>	Brass, Bronze, Stainless Steel	Stainless Steel	External tank mounting to side of tank.	Port size 1" NPT	20 VA SPST	-40°F to +300°F	900 PSI Max.	16	Complement of outlined switches is to show standard product line breadth. Our in-house manufacturing capabilities can customize any unit to suit.
Side tank mounting for use in contaminated and viscous fluids.				1/8" NPT	50 PSI Max.			17		
Side tank mounting, high pressure. Replacement parts available.				1" NPT	Depending on float specified. To 900 PSI Max.			20		
4400 	Polysulfone Polypropylene	Side tank mounting, economical, FDA approved material, conduit connector.	1/2" NPT, 1/2"-13 or 5/8"-11 Bulkhead & Nut.	20 VA SPST	-40°F to +225°F	Depending on float specified. 150 PSI Max.	18, 19			
4900 								Brass or SST	BUNA, Stainless Steel, Polysulfone Polypropylene	
3800 	PVC	Lays at bottom of tank or double wall containment system.	N/A	10 VA SPST	-30°F to 140°F	50 PSI Max.	26			
5100 Style 3  <small>Pat. No. 5,425,271</small>								Brass or Stainless Steel	Stainless Steel	

Standard Product Selection Guide

Product Selection Guide				Stem Materials	Float Material	Advantages	Mounting Sizes	Reed Switch	Hazardous Locations	Operating Temperatures	Operating Pressure	Page	Notes			
4200 	Brass or SST		Polysulfone or Polypropylene	OEM large volume use, fluted stem	1/8" NPT or 3/8" Bulkhead	20 VA SPST, 100 VA SPST, 20 VA SPST	1/8" NPT	20 VA SPST, 100 VA SPST, 20 VA SPST	N/A	-40°F to +225°F	Depending on float specified. -40°F to +300°F	Depending on float specified. 100 PSI Max.	22	Complement of outlined switches is to show standard product line breadth. Our in-house manufacturing capabilities can customize any unit to suit.		
4200, 4200H 															4200 BUNA or SST 4200H SST	Compact, hazardous locations
4500 															BUNA	Compatible with fuel, oil, etc. Silicone potted. Shock & vibration resistant. Float interfacing
4600 																
4700, 4700H 	Brass or SST	SST	High press., hazardous locations, silicone potted, shock & vibration resistant	1/4" NPT	20 VA SPST, 100 VA SPST, 20 VA SPST	4700H Class I Div. 1 Groups C & D Class I Div. 2 Groups A, B, C & D	-40° to +300°F	750 PSI Max.	24	25	24					
4800 	PVC	Increased float strength, economical														
Accessories 	Junction boxes explosion proof.			Relays DPDT general purpose.	Relays DPDT latching pump controls.	Crimp on terminals.	Terminal strips.	TFE Tape & TFE Paste	Cable Glands	28						

LEVEL SWITCH SELECTION GUIDE

Model 4000 Custom Level Switch



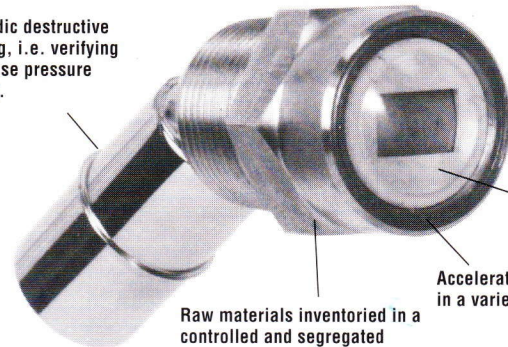
Operational Q.C. systems and manual, MIL I 45208 and MIL STD 45662.

Model 5100 Liquid Level Indicator

Inspection using calibrated tools and gages traceable to National Bureau of Standards under Thomas Products, Ltd. recalibration system.

Injection molding in-house, Thomas Products Ltd. can certify that only virgin materials are used and no reprocessing is done nor has color concentrate been added during molding.

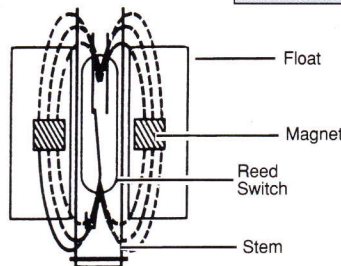
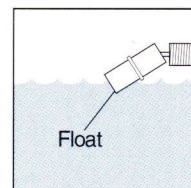
Periodic destructive testing, i.e. verifying collapse pressure rating.



Call-outs provided are typical to their respective models.

Operation:

The housing has 2 separate chambers. In the front chamber behind a transparent lens is a 2 color roller, half red, half green and it is equipped with a magnet. In the rear chamber is a magnet equipped float free to swing with the action of the liquid's level. The poles of the 2 magnets are opposite creating a permanent interlock. As the liquid level falls, the float and magnet swing to rotate the roller exposing the red side indication low liquid level. Accordingly, as the level rises, the green side indicating a satisfactory liquid level condition appears.



Typical Operation:

A magnet equipped float moves directly with the liquids level to actuate the hermetically sealed reed switch within the stem.

- ☐ Ideas
- ☐ Solutions
- ☐ Technical Support
- ☐ On-Time Delivery
- ☐ Quality

4000 CUSTOM LEVEL SWITCH

Please turn to our **Company Profile** and **Level Switch Selection Guide** to learn more of the advantages in specifying **Thomas Products Ltd.** sensors.

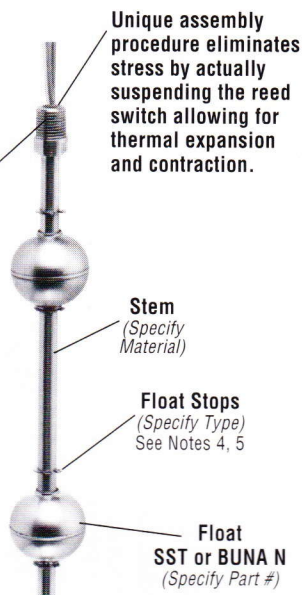
METAL (1/2" Diameter Stem)

1/2" NPT Plug Mounting

STYLE 1

See Notes 7 & 15

1/2" NPT Plug Mounting
(Specify Material)

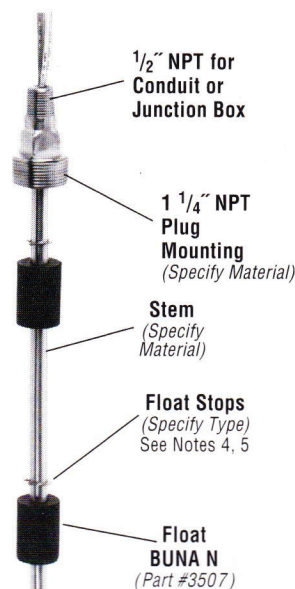


Mounts From Inside of Tank

1 1/4" NPT Plug Mounting

STYLE 2

See Notes 8 & 15

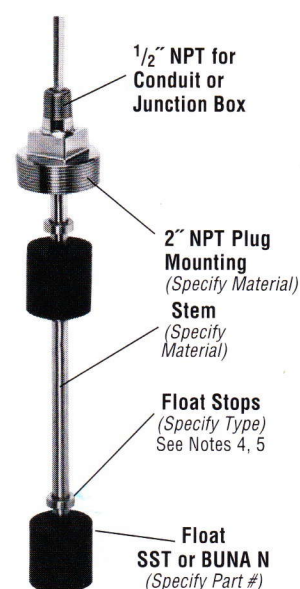


Plug-Mounted From Outside of Tank

2" NPT Plug Mounting

STYLE 3

See Notes 9 & 15



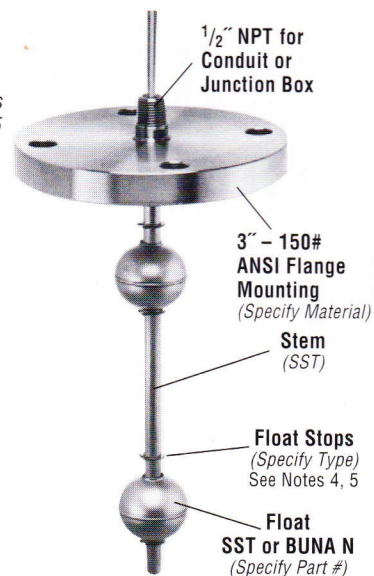
Plug-Mounted From Outside of Tank

METAL (1/2" Diameter Stem)

3" 150# ANSI Flange Mounting

STYLE 4

See Notes 10, 14, 15

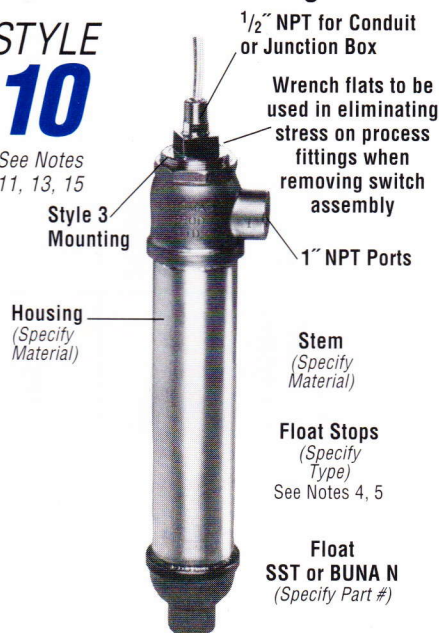


Flange Mounting From Outside of Tank

1" NPT External Tank Mounting

STYLE 10

See Notes 11, 13, 15

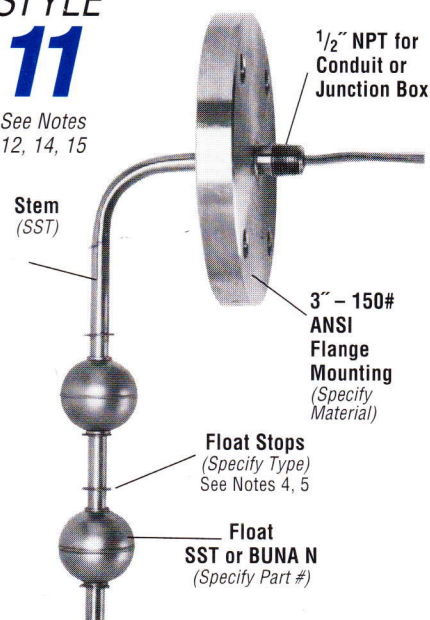


Mounts to Outside of Tank

3" 150# ANSI Flange Mounting

STYLE 11

See Notes 12, 14, 15




Flange Mounting from Outside of Tank

4000 CUSTOM LEVEL SWITCH

SPECIFICATIONS

4000 (Styles 1, 2, 3, 4, 10 and 11)

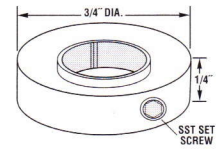
METAL				
Style	1, 2, 3	4	10	11
Mounting <i>See Note 18</i>	Brass or Stainless Steel	Carbon Steel or SST	Mounting & Housing Bronze or SST	Carbon Steel or SST
Stem	Brass or Stainless Steel	Stainless Steel	Brass or SST	Stainless Steel
Float	Customer to Specify Part Number			
Float Stops: Grip Rings <i>See Note 4</i>	Brass units - Beryllium Copper; SST units Ph 15-7 Mo SST	Ph 15-7 Mo SST	Brass units - Beryllium Copper; SST units Ph 15-7 Mo SST	Ph 15-7 Mo SST
Float Stops: Collars <i>See Note 5 Drawing 1.0</i>	Brass units - Brass collars; SST units - 316 SST collars	316 SST Collars	Brass units - Brass collars; SST units - 316 SST collars	316 SST Collars
Stem Length	Per Customer Requirements			
Reed Switches and Wire  <i>See Notes 2 & 3</i>	UL Recognized units: SPST Pilot Duty 20 VA 120-240 VAC. Polymeric leads: See Multi-Level Specification Form.			
Reed Switches and Wire <i>See Notes 2 & 3</i>	SPST Pilot Duty 20 VA 120-240 VAC; SPST Pilot Duty 100 VA 120-240 VAC; SPDT Pilot Duty 20 VA 120-240 VAC. Teflon leads: See Multi-Level Specification Form.			
Hysteresis	1/16" Total Envelope <i>Note 6</i>			

FLOAT SPECIFICATIONS:

(Styles 1, 2, 3, 4, 10 and 11)

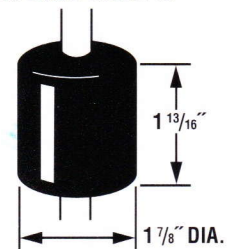
Float Part Number	Temperature Range	Pressure Max.	Specific Gravity
3506 BUNA	-40° to 180°F in water -40° to 230°F in oil	150 PSI	.55 <i>See Note 17</i>
3507 BUNA	-40° to 180°F in water -40° to 230°F in oil	150 PSI	.65 <i>See Note 17</i>
3508 S.S.T.	-40° to 300°F	750 PSI	.65 <i>See Note 17</i>
3555 PVC <i>Note 1</i>	-30°F to +140°F	100 PSI	.85 <i>See Note 17</i>

Collars:
Brass or 316 SST

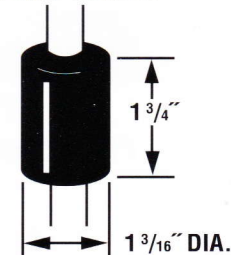


Drawing 1.0

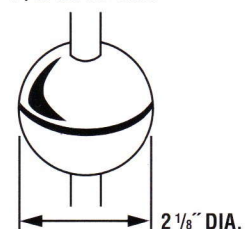
P/N 3506 BUNA N



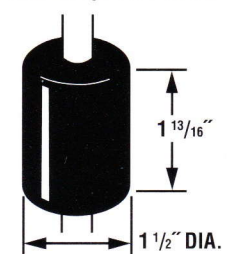
P/N 3507 BUNA N



P/N 3508 SST



PVC Units Only: P/N 3555



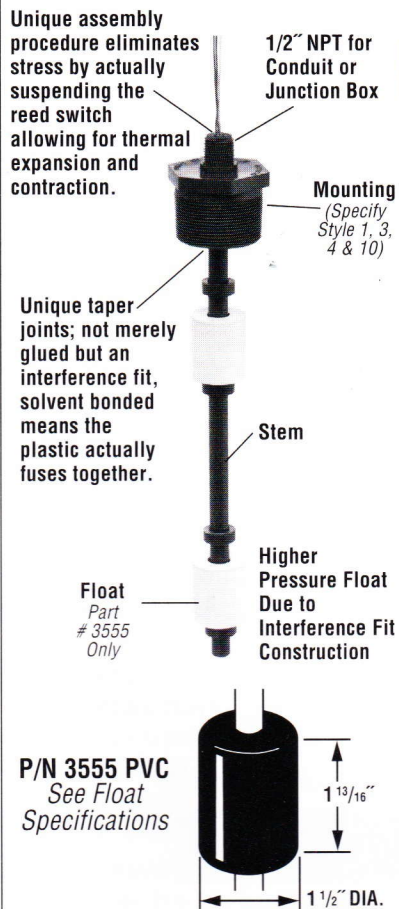
4000 CUSTOM LEVEL SWITCH

Page 3 - 4
(over)

Notes:

1. Part Number 3555 PVC float is used for PVC Model 4000. See specifications
2. Also available: leads in different lengths, cable, terminated ends, etc. consult factory.
3. Relays are available for handling higher electrical loads than allowed. See accessory section for details.
4. Grip rings come standard at no extra charge.
5. Optional collars are available from stock. See drawing 1.0.
6. Special reed switches are stocked to yield a hysteresis of 1/4". Consult factory.
7. Style 1 mounting installs from the inside of the tank into a 1/2" NPT boss. Specify float part number: 3506, 3507, 3508, or 3555.
8. Style 2 mounting installs from the outside of the tank into a 1 1/4" NPT boss. Specify float part number 3507.
9. Style 3 mounting installs from the outside of the tank into a 2" NPT boss. Specify float part number: 3506, 3507, 3508, or 3555.
10. Style 4 flange mounting installs from the outside of the tank onto a 3" ANSI flange mating surface. Specify float part number 3506, 3507, 3508, or 3555.
11. Style 10 external tank mounting installs to the tank exterior. Bottom "run" port can be fabricated at branch position typical to top port. Thomas Products LTD. can machine ports on both bronze and stainless steel housings for silver braze or socket weld end connections. Consult factory. Specify float part number: 3506 or 3508.
12. Style 11 mountings install from the outside of the tank onto a 3" ANSI flange mating surface. Note: The bolt patterns angular position must be followed per drawing. See Multi-Level Specification Form 4000. Specify float part number: 3506, 3507 or 3508.
13. Style 10 external tank unit is available in all PVC construction. Consult factory.
14. Styles 4 & 11 flange mounting types are also available with a 1", 2" or 4" 150# ANSI flanges.
15. Multi-level Specification Form 4000 must be used to ensure correct dimensional data.
16. All wetted parts PVC.
17. Custom interface floats are available. Consult factory.
18. Materials of copper-nickel, titanium, hastelloy and aluminum are stocked. Consult factory.

PVC

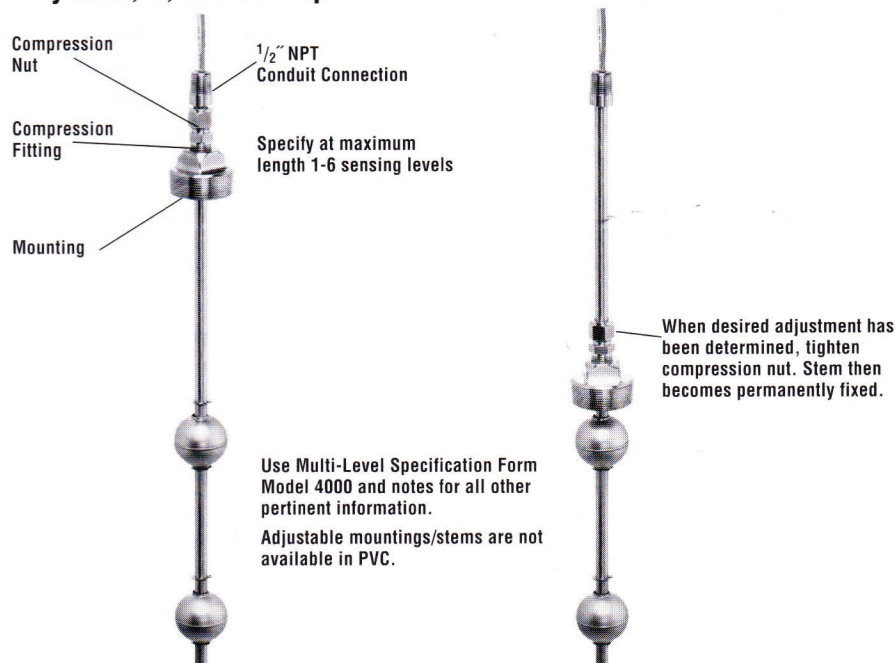


SPECIFICATIONS:

Style	Styles 1, 3, 4 & 10 See Notes 1, 13, 15 & 16
Mounting	PVC
Stem	PVC. 1/4" Schedule 80 Pipe
Float	PVC. Part # 3555
Float Stops	PVC. Solvent Bonded to Stem
Stem Length	Per Customer Requirements
Reed Switches	UL Recognized Units SPST Pilot Duty 20 VA 50 - 240 VAC
Reed Switches	Non UL Recognized Units SPST Pilot Duty 100 VA 50 - 240 VAC SPDT Pilot Duty 20 VA 50 - 240 VAC See Note 6
Wire	PVC 24" Long Extended See Notes 2 & 3
Hysteresis	1/16" Total Envelope See Note 6

ADJUSTABLE STEM

For Styles 2, 3, 4 & 10. Option for Model 4000 - 1/2" Diameter Stem

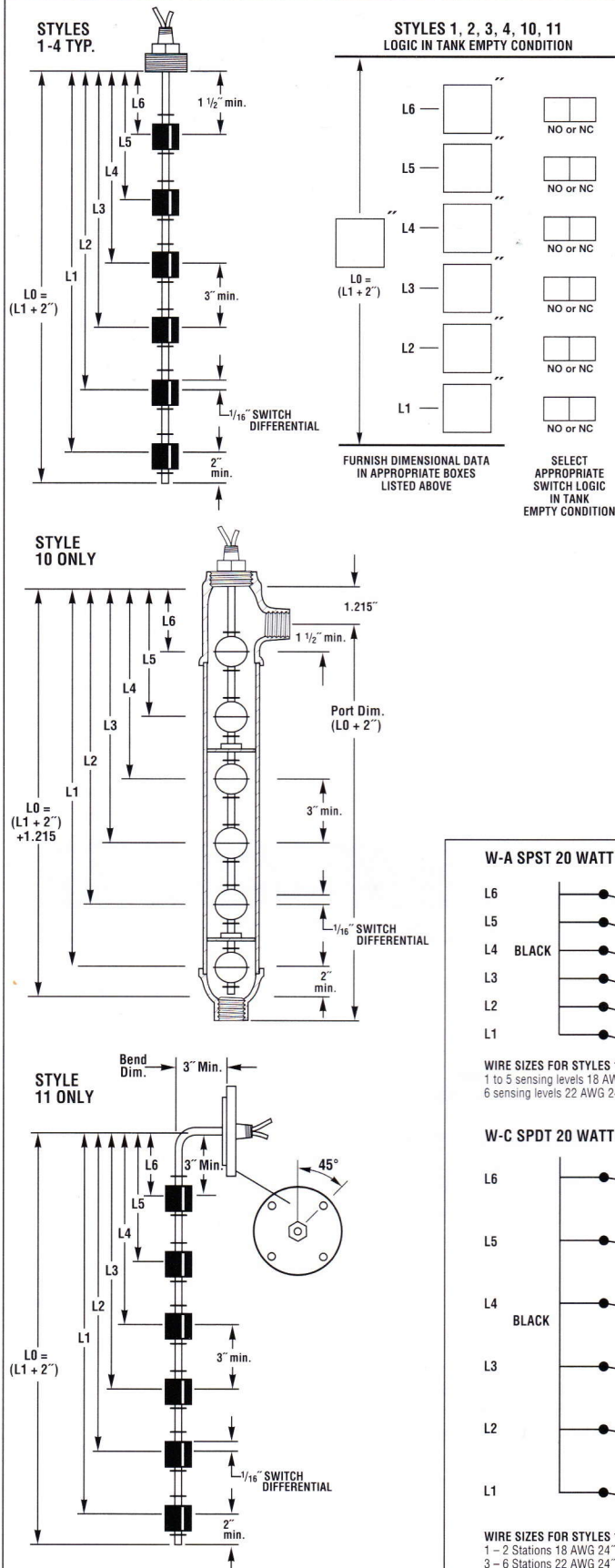


4000 CUSTOM LEVEL SWITCH

All Model 4000 Custom Level Switches are fabricated in-house. Quick shipments of 2 weeks are standard, but if you need a unit sooner, our Short Order Department can satisfy almost any delivery requirement.

Page 4 - 4

MULTI-LEVEL SPECIFICATION FORM 4000



Style: 1 ☐ 2 ☐ 3 ☐ 4 ☐ 10 ☐ 11 ☐

Style 1, 2, 3:

Mounting & Stem Material: Brass ☐ SST ☐

Style 4: Stem SST

Mounting: Carbon Steel ☐ SST ☐

PVC Styles 1, 3, & 4 Only:

PVC ☐

Style 10:

Mounting & Stem Material: Brass ☐ SST ☐

Housing Material: SST ☐

Port Size: 1" ☐

Port Dim.:

Style 11:

Mounting Material: Carbon Steel ☐ SST ☐

Stem Material: SST ☐

Bend Dim.:

Mounting Attitude:

VTL to 30° Inclination

Tank Top ☐ Tank Bottom ☐

PVC Units:

PVC Collars Only ☐

Adjustable Mounting:

Yes ☐ No ☐

Wiring Configurations:

W-A ☐ W-B ☐

W-C ☐ W-D ☐

Float Part Number:

Float Stops:

Brass Units: (See Notes 4 & 5)

Beryllium Copper Grip Rings ☐

Brass Collars ☐

SST Units: (See Notes 4 & 5)

Ph 15-7 Mo SST Grip Rings ☐

316 SST Collars ☐

Electrical Connection:

24" LG. Lead Wire ☐

Junction Box ☐

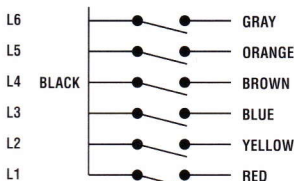
Switch Type:

SPST 20 VA ☐

SPDT 20 VA ☐

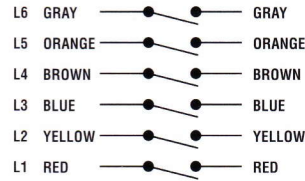
SPST 100 VA ☐

W-A SPST 20 WATT OR 100 WATT



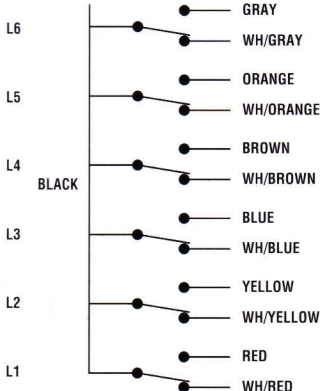
WIRE SIZES FOR STYLES 1-4, 10 & 11
1 to 5 sensing levels 18 AWG 24" Lg. Polymeric or Teflon-UL 1213
6 sensing levels 22 AWG 24" Lg. Teflon-UL 1213

W-B SPST 20 WATT OR 100 WATT



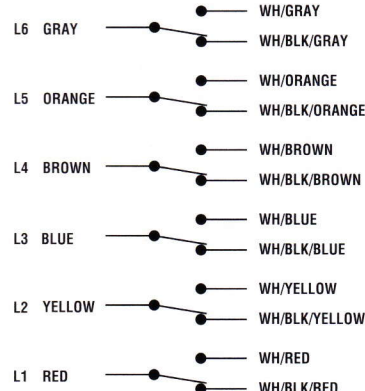
WIRE SIZES FOR STYLES 1-4, 10 & 11
1 - 3 sensing levels 18 AWG 24" Lg. Polymeric or Teflon-UL 1213
4 - 6 sensing levels 22 AWG 24" Lg. Teflon-UL 1213

W-C SPDT 20 WATT



WIRE SIZES FOR STYLES 1-4, 10 & 11
1 - 2 Stations 18 AWG 24" Lg. Polymeric or Teflon-UL 1213
3 - 6 Stations 22 AWG 24" Lg. Teflon-UL 1213

W-D SPDT 20 WATT



WIRE SIZES FOR STYLES 1-4, 10 & 11
1 - 2 Stations 18 AWG 24" Lg. Polymeric or Teflon-UL 1213
3 - 6 Stations 22 AWG 24" Lg. Teflon-UL 1213



THOMAS PRODUCTS LTD.
LEVEL & FLOW SWITCHES

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EASY ORDERING
1-800-666-9101

4000 CUSTOM LEVEL SWITCH

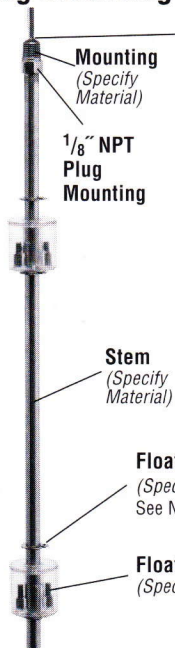
Page 1 - 4

METAL ($5/16''$ Diameter Stem)

STYLE 5

See Note 5

$1/8''$ NPT Plug Mounting



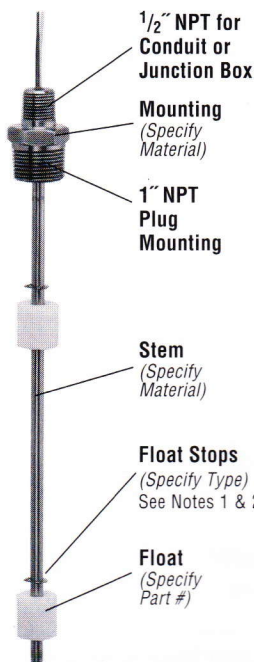
Unique assembly procedure eliminates stress by actually suspending the reed switch allowing for thermal expansion and contraction.

Mounts From Inside of Tank

STYLE 6

See Note 6

1" NPT Plug Mounting

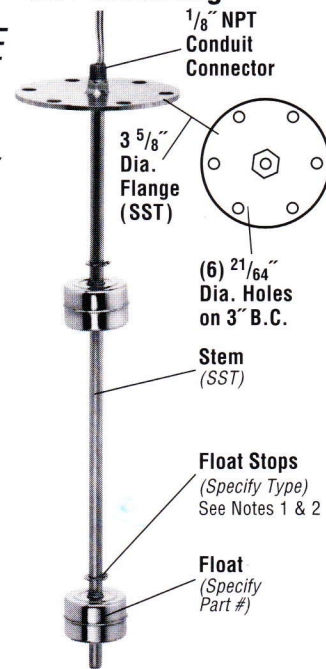


Mounts From Outside of Tank

STYLE 7

See Note 7

$3\ 5/8''$ Dia. Flange SST Mounting



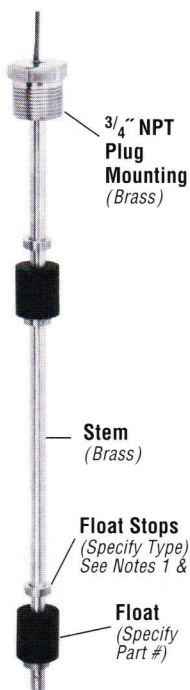
Mounts From Outside of Tank

METAL ($5/16''$ Diameter Stem)

STYLE 8

See Notes 8 & 10

$3/4''$ NPT Plug Mounting

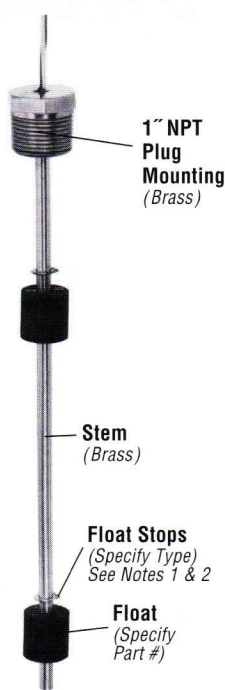


Mounts From Outside of Tank

STYLE 9

See Note 9 & 10

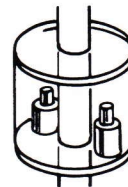
1" NPT Plug Mounting



Mounts From Outside of Tank

Part Numbers 3458 and 3510 plastic floats are molded in-house. We can certify that our polysulfone and polypropylene floats use only virgin material, and runners are not reintroduced, nor have blow agents or color concentrates been added during processing.

P/N 3458 POLYSULFONE

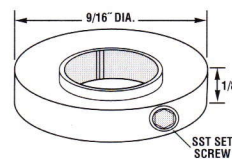


P/N 3510 POLYPROPYLENE



Part Number 3510: the magnets are heat-sealed in place using pure polypropylene welding rods.

Collars: Brass or 316 SST Optional



Drawing 1.1

4000 CUSTOM LEVEL SWITCH


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5/16" Diameter Stem

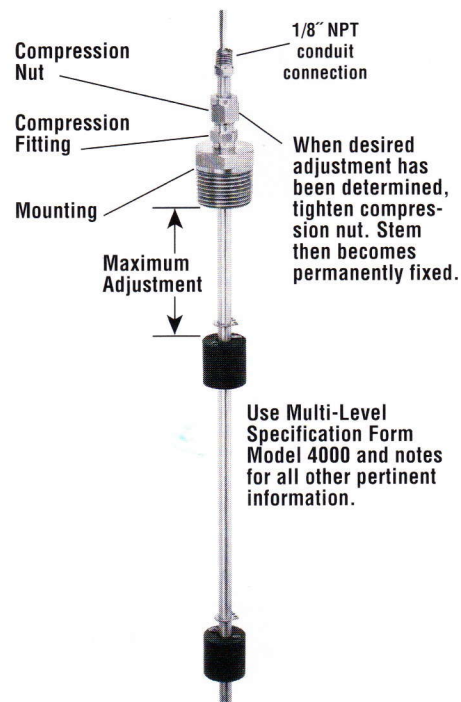
ADJUSTABLE STEM

4000 (Styles 5, 6, 7, 8 and 9)

SPECIFICATIONS:

Style	5 & 6	7	8 & 9
Mounting	Brass or Stainless Steel	Stainless Steel	Brass <i>See Note 10</i>
Stem	Brass or Stainless Steel	Stainless Steel	Brass <i>See Note 10</i>
Float	Customer To Specify Part Number		
Float Stops Grip Rings <i>See Note 1</i>	Brass units: Beryllium Copper Grip Rings SST Units: Ph 15-7 Mo SST Grip Rings	Ph 15-7 Mo Stainless Steel	Beryllium Copper <i>See Note 10</i>
Float Stops Collars <i>See Note 2 Drawing 1.1</i>	Brass units: Brass collars SST Units: Stainless Steel Collars	Stainless Steel	Brass <i>See Note 10</i>
Stem Length	Per Customer Requirements		
Reed Switches and Wire  <i>See Notes 3 & 4</i>	UL Recognized units: SPST Pilot duty 20 VA 120-240 VAC Polymeric Leads: See multi-level specification form		
Reed Switches and Wire <i>See Notes 3 & 4</i>	Non UL Recognized units: SPST Pilot duty 20 VA 120-240 VAC SPST Pilot duty 100 VA 120-240 VAC Teflon Leads: See multi-level specification form		
Hysteresis	1/16" Total Envelope		

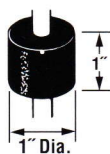
For Styles 6, 7 & 8. Option for Model 4000 – 5/16" Diameter Stem



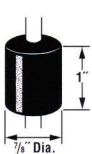
FLOAT SPECIFICATIONS:

(Styles 5, 6, 7, 8 and 9)

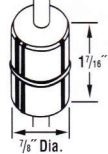
P/N 3476
BUNA N



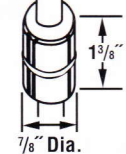
P/N 3489
BUNA N



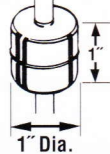
P/N 3660
SST



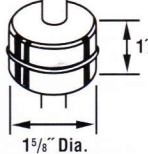
P/N 3671
SST



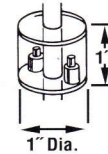
P/N 3509
SST



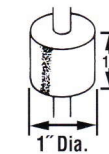
P/N 3482
SST



P/N 3458
POLY-SULFONE



P/N 3510
POLY-PROPYLENE



Float P/N	3476 BUNA	3489 BUNA	3660 SST	3671 SST	3509 SST	3482 SST	3458 Polysulfone	3510 Polypropylene
Temperature Range	-40° to 180°F in water -40° to 230°F in oil		-40°F to +300°F				-40°F to +225°F	
Pressure Max.	150 PSI		500 PSI	750 PSI	400 PSI	150 PSI	75 PSI	100 PSI
Specific Gravity	.55	.51	.7	.88	.77	.57	.65	.81

4200 SINGLE LEVEL

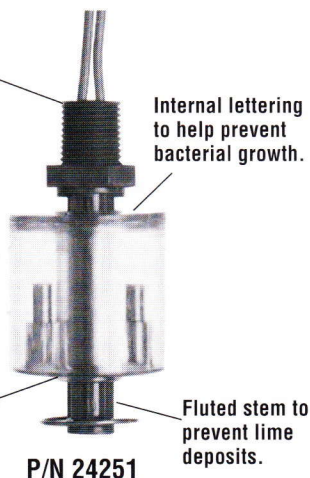
PLASTIC STEM

Plastic 1/8" NPT

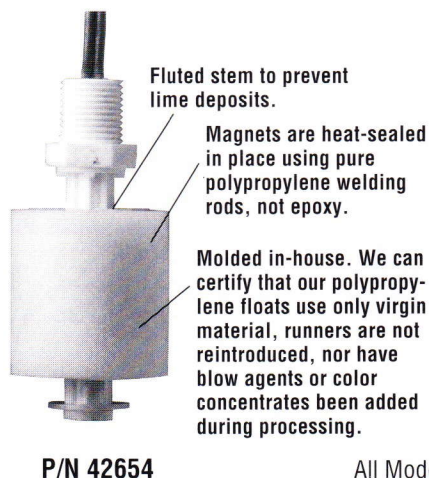
Unique assembly procedure eliminates stress by actually suspending the reed switch allowing for thermal expansion and contraction.

Beverage control food contact. Made of FDA approved material.

Anti-meniscus projections mean float cannot dry in place after lengthy machine shut downs.

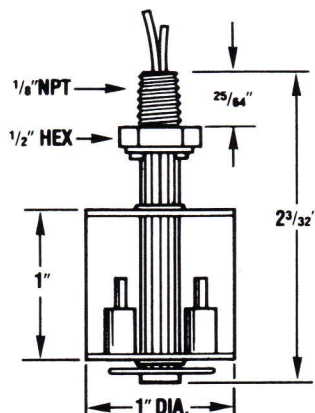


P/N 24251



P/N 42654

DIMENSIONAL DATA:



Specifications:

P/N	Mounting	Stem	Float	Switch	Lead Wires	Operating Temp.	Operating Pressure
24251	1/8" NPT	Poly-sulfone	Poly-sulfone <i>See Note 3</i>	20VA SPST <i>Note 2</i>	22 AWG PVC 24" Long <i>See Note 1</i>	-40°F to +225°F	75 PSIG Max.
42654		Poly-propylene	Poly-propylene <i>See Note 4</i>				100 PSIG Max.

All Model 4200 level switches depicted are available with cable. All specifications are the same except for operating temperatures of -40°F to +176°F. Determine length of cable required and contact factory sales department for pricing. *See Note 7.*

When extending a level switch deep into a tank, configuration shown can mount, confine and protect the lead wires.

Plastic 3/8" -16 Bulkhead

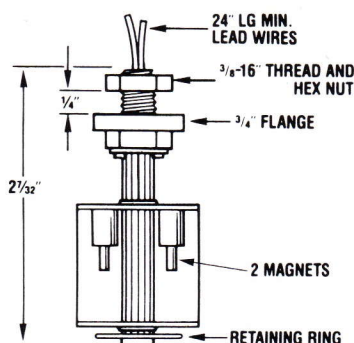
Unique assembly procedure eliminates stress by actually suspending the reed switch allowing for thermal expansion and contraction.

Magnets hermetically sealed from the inside of the float means no potting is exposed to the media.



P/N 24252

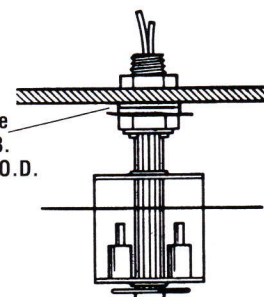
DIMENSIONAL DATA:



Specifications:

P/N	Mounting	Stem	Float	Switch	Lead Wires	Operating Temp.	Operating Pressure
24252	3/8" - 16 Bulkhead With Nut * Gasket P/N 3488 <i>See Dwg. 1.0</i>	Poly-sulfone	Poly-sulfone <i>See Note 3</i>	20VA SPST <i>See Note 2</i>	22 AWG PVC 24" Long <i>See Note 1</i>	-40°F to +225°F	75 PSIG Max.

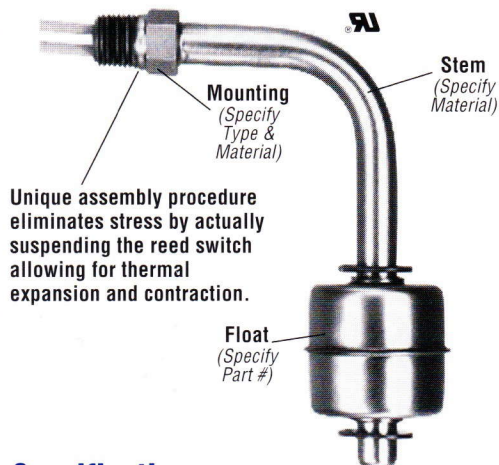
Optional silicone gasket P/N 3488. 1/16" thick 3/4" O.D. 40 durometer.



Drawing 1.0

4900 SIDE MOUNTED

METAL STEM

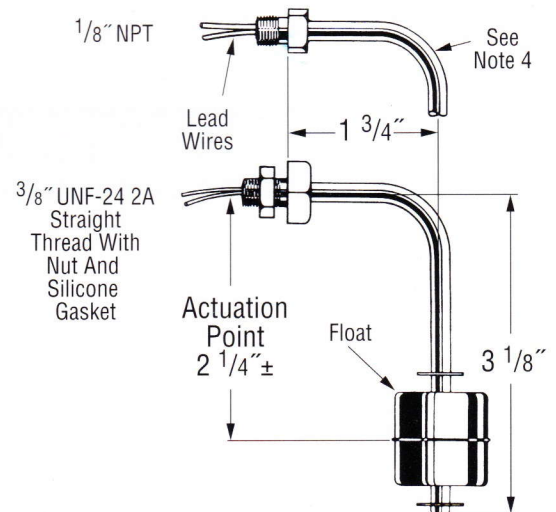


Notes:

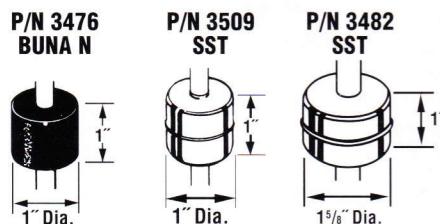
1. Teflon® coated stems and floats are available. Consult factory.
2. Lead wires are available in different lengths, terminated ends or cable. Consult factory.
3. Relays are available for handling higher loads than allowed. See *Accessories* section for details.
4. Custom bend locations are available per your specification. Consult factory.
5. High temperature units are available up to 450°F. Consult factory.
6. 100 VA SPST non-UL reed switches are stocked. Consult factory.
7. Brass units use beryllium copper grip rings. SST units use 15-7 Mo SST grip rings.
8. Optional collars are available from stock. See drawing 1.1. Consult factory.
9. Silicone gasket 1" O.D. x 3/8" I.D. x 1/16" thick 40 durometer.
10. 1/8" NPT mounting installs from inside the tank into a 1/8" NPT boss.
11. 3/8"-24 UNF 2A mounting installs from the inside of the tank into a 13/32" dia. hole.
12. Interface floats are available. Consult factory.

Specifications:

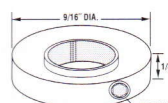
P/N	Mounting	Stem	Float	Switch	Lead Wires
42867	1/8" NPT <i>See Note 10</i>	Brass	BUNA <i>P/N 3476</i>	20VA SPST <i>See Notes 3, 6</i>	22 AWG 24" Long Polymeric <i>See Note 2</i>
42868		SST			
42869		Brass	SST <i>P/N 3509</i>		
42870		SST			
42875		Brass	SST <i>P/N 3482</i>		
42876		SST			
42882	3/8" - 24 UNF 2A Bulkhead With Nut And Silicone Gasket <i>See Notes 9, 11</i>	Brass	BUNA <i>P/N 3476</i>		
42883		SST			
42884		Brass	SST <i>P/N 3509</i>		
42885		SST			
42886		Brass	SST <i>P/N 3482</i>		
42887		SST			



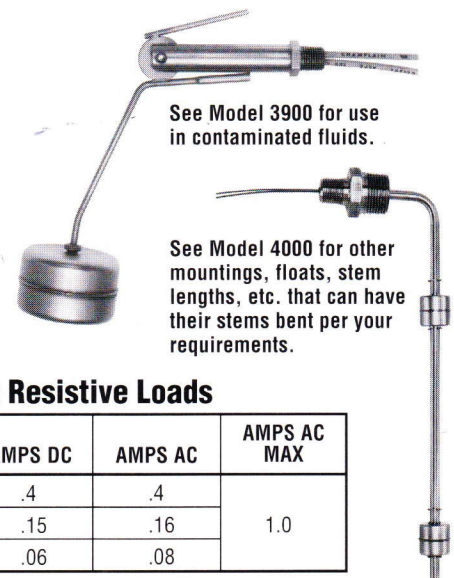
Float Specifications:



Collars: Brass or
316 SST Optional



Drawing 1.1



Float P/N See Note 12	3476 BUNA	3509 SST	3482 SST
Temperature Range See Note 5	-40° to 180°F in Water -40° to 230°F in oil	-40°F to +300°F	
Pressure Max.	150 PSI	400 PSI	150 PSI
Specific Gravity	.55	.77	.57

Electrical

Switch Ratings... Max Resistive Loads

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
20	0 - 50	.4	.4	1.0
	120	.15	.16	
	240	.06	.08	

20VA - 120-240 VAC Pilot Duty

4100 SIDE MOUNTED

METAL

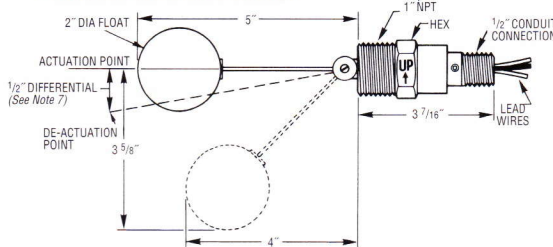
Brass & 316 SST 1" NPT

Rugged investment casted rocker assembly means no plastic parts to wear out.

Replaceable SPDT switch capsule

Strong Alnico bar magnet in a stainless steel shuttle, and entire unit can be constructed so every wetted part is stainless steel.

DIMENSIONAL DATA:



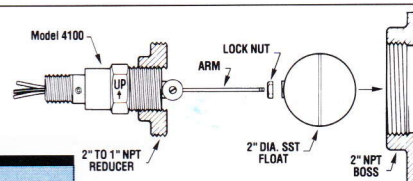
Drawing 1.0

Notes:

1. Float S.G. .8
2. Float S.G. .75
3. Lead wires are available in different lengths, terminated ends or cable. Consult factory.
4. Relays are available for handling higher loads than allowed. See *Accessories* section for details.
5. SST units can be made with all wetted parts being SST.
6. 100 VA SPST non-UL reed switches are stocked. Consult factory.
7. 1" differential units are available. Consult factory.

Specifications:

P/N	Mounting	Stem	Float	Switch	Lead Wires	Operating Temp.	Operating Pressure
24221	1" NPT. See Dwg. 1.0	Brass	316 SST	20VA SPDT See Note 6	18 AWG Polymeric 24" Long See Notes 3, 4	-30°F to +300°F	900 PSIG Max.
24222		316 SST	2" Spherical See Note 1				
24227	1" NPT. See Dwg. 2.0	Brass	316 SST	20VA SPDT See Note 6	18 AWG Polymeric 24" Long See Notes 3, 4	-30°F to +300°F	1000 PSIG Max.
24228		316 SST	1" Cylindrical See Note 2				



Drawing 1.1

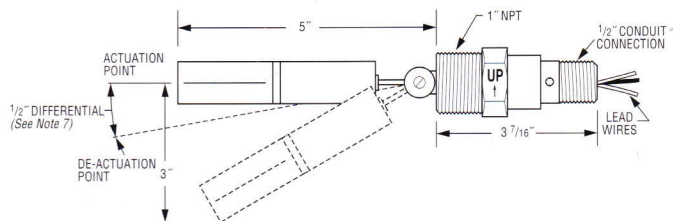
Custom made arms are available to help keep the contaminated liquid out of the mechanism.

Brass & 316 SST 1" NPT

Unit installs directly into a 1" NPT boss.

Solid one-piece housing, no brazed or welded joints.

DIMENSIONAL DATA:



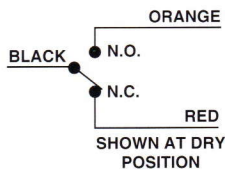
Drawing 2.0

Electrical

Switch Ratings... Max Resistive Loads

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
20	0 - 50	.4	.4	1.0
	120	.15	.16	
	240	.06	.08	

20VA - 120-240 VAC Pilot Duty



Optional junction boxes shown in the *Accessories* section mount directly onto the 1/2" conduit connection for relays or terminal strips, etc.

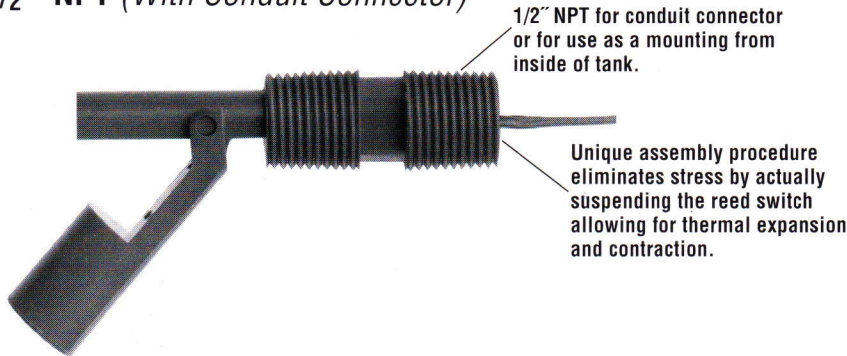
See Model 3900 for use in contaminated liquids where only the float gets wet.



4400 SIDE MOUNTED

PLASTIC

1/2" NPT (With Conduit Connector)



Specifications:

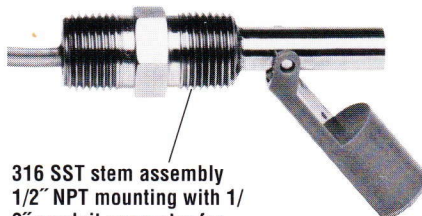
P/N	Mounting	Stem	Float See Note 7	Switch	Lead Wires	Operating Temp.	Operating Pressure
42681	1/2" NPT	Poly-sulfone	Poly-sulfone	20VA SPST See Notes 2 & 3	22 AWG PVC 24" Long See Note 1	-40°F to +225°F	150 PSIG Max.
42682		Poly-propylene	Poly-propylene				100 PSIG Max.

Notes:

1. Lead wires are available in different lengths, terminated ends or cable. Consult factory.
2. 100 VA SPST non-UL reed switches are stocked. Consult factory.
3. Relays are available for handling higher loads than allowed. See *Accessories* section for details.
4. Optional silicone gasket P/N 3474 1/16" thick x 1" O.D. x 1/2" I.D. 40 durometer. (Other materials are available – consult factory.)
5. Optional silicone gasket P/N 3500 1/16" thick x 1" O.D. x 5/8" I.D. 40 durometer. (Other materials are available – consult factory.)
6. All Model 4400 level switches depicted are available with cable. All specifications are the same except for operating temperature of -40°F to +176°F. Determine the length of cable required and contact factory sales department for pricing. UL recognized Model No. 4400L.
7. Float specific gravity .7

- Variations of standard unit can be easily done in our tool room to provide you with samples before production starts.

SPECIALTY OPTIONS:



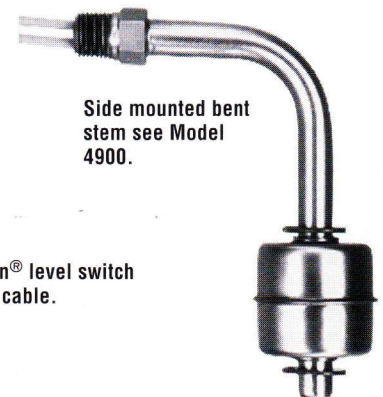
316 SST stem assembly
1/2" NPT mounting with 1/
2" conduit connector for
J-box, polysulfone float.



Quick disconnect connectors.



Ryton® level switch
with cable.



Side mounted bent
stem see Model
4900.

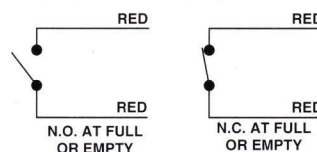
Electrical

Switch Ratings... Max Resistive Loads

V.A.	VOLTS	AMPS DC	AMPS AC MAX	AMPS AC MAX
20	0 - 50	.4	.4	1.0
	120	.15	.16	
	240	.06	.08	

Switch Rating of UL Recognized Units, 50-240VAC Pilot Duty.

WIRING DIAGRAM FOR STANDARD SPST SWITCHES



4400 SIDE MOUNTED

PLASTIC

1/2" NPT

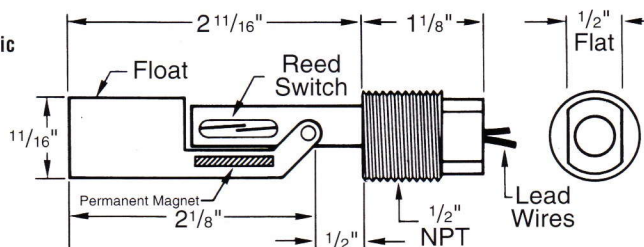
Strong Alnico bar magnet hermetically sealed inside means no other wetted material to contaminate liquid or be attacked by a corrosive liquid.

Special molded thread helps when metal to plastic installations are used.

Round pivot pins add bearing surface for smooth operation and due to design clearances, squeeze out the liquid from either side during operation to help eliminate build-up.

Unique assembly procedure eliminates stress by actually suspending the reed switch allowing for thermal expansion and contraction.

DIMENSIONAL DATA



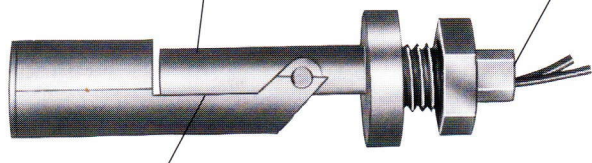
Specifications:

P/N	Mounting	Stem	Float See Note 7	Switch	Lead Wires	Operating Temp.	Operating Pressure
24237	1/2" NPT	Poly-sulfone	Poly-sulfone	20VA SPST See Notes 2 & 3	22 AWG PVC 24" Long See Note 1	-40°F to +225°F	150 PSIG Max.
24250		Poly-propylene	Poly-propylene				100 PSIG Max.

1/2" -13 or 5/8" -11 Bulkhead

High wattage reed switch de-rated and matched to the strong Alnico bar magnet makes a superior match.

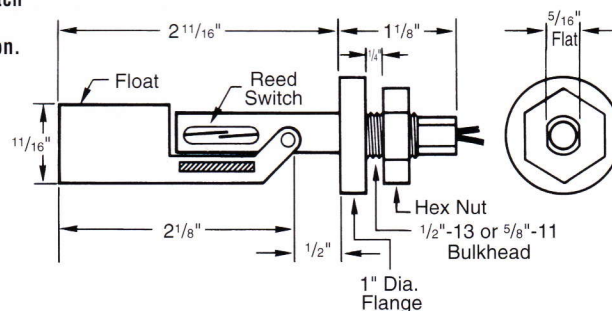
Unique assembly procedure eliminates stress by actually suspending the reed switch allowing for thermal expansion and contraction.



Anti-meniscus projection means float cannot dry in place after long machine shut-downs.

Plastic components are molded, in-house, using only certified 100% virgin material. Runners are not reintroduced to the performance parts.

DIMENSIONAL DATA



Specifications:

P/N	Mounting	Stem	Float See Note 7	Switch	Lead Wires	Operating Temp.	Operating Pressure
24238	1/2" - 13 Bulkhead With Nut See Note 4	Poly-sulfone	Poly-sulfone	20VA SPST See Notes 2 & 3	22 AWG PVC 24" Long See Note 1	-40°F to +225°F	150 PSIG Max.
42605		Poly-propylene	Poly-propylene				100 PSIG Max.
42603	5/8" - 11 Bulkhead With Nut See Note 5	Poly-sulfone	Poly-sulfone				150 PSIG Max.
42606		Poly-propylene	Poly-propylene				100 PSIG Max.

Because Thomas Products Ltd. molds in-house, we can certify that during the molding process color concentrates have not been added that hinder FDA requirements of additive leaching.

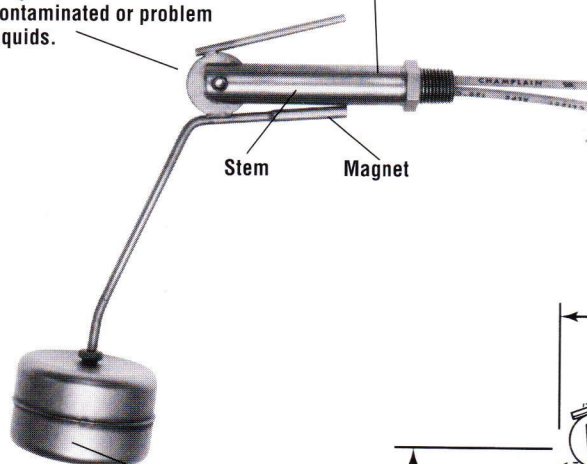
3900 SIDE MOUNTED

Patent Number 5117693

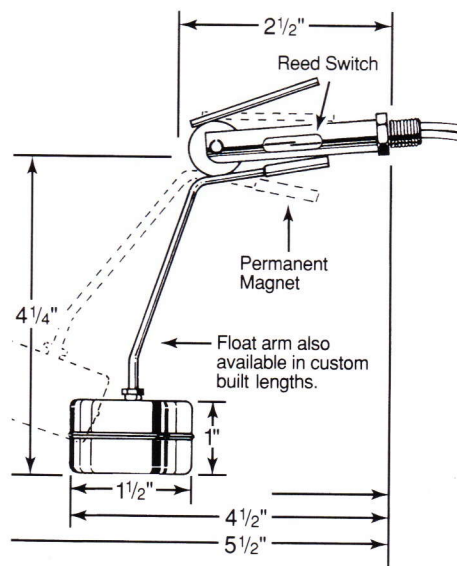
METAL

Patented operation means: mechanism, including magnet, remains out of contaminated or problem liquids.

Silicone potted for shock and vibration deadening.



FLOAT: No magnet in float. Ferrous alloys are not attracted to float which could jam other types of level switches.



Drawing 1.0

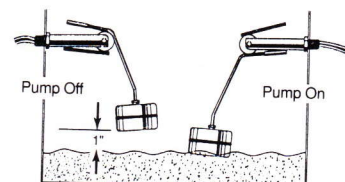
Applications:

- Ideal for dirty or contaminated liquids.
- Viscous fluids.
- Only the float is in contact with the liquid.
- All metal design.
- Choice of N.O. or N.C. switch logic.

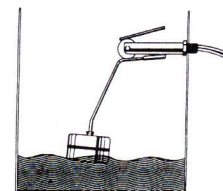
Notes:

1. Other mounting styles available. Consult factory.
2. Float Sp. Gr. .5.
3. Consult factory for operating temperatures to 450°F.
4. Switch logic in tank dry condition per drawing 1.0.
5. Optional 100W SPST reed switches are stocked. Consult factory.
6. Relays are available for handling higher loads than allowed. See *Accessories* section for details.

The unique design permits only the float to come in contact with the liquid, thereby eliminating the possibility of jamming caused by the metallic chips collecting on the magnet.



Grinding fluid contaminated with metallic chips and lube oil.



Viscous epoxy.

One level switch maintains the proper level of a viscous epoxy used in automatic coating machines.



By simply bending the float arm, tank top mounting may be used in lieu of side of tank installation.

Specifications:

P/N N.O. <i>See Note 4</i>	P/N N.C. <i>See Note 4</i>	Mount-ing	Stem	Float	Switch	Lead Wires	Oper. Temp.	Oper. Pressure
43031	43033	1/8" NPT <i>See Note 1</i>	Brass	SST <i>See Note 2</i>	20VA SPST <i>See Notes 5 & 6</i>	18 AWG Poly-meric	-40°F to +300°F <i>See Note 3</i>	50 PSIG
43032	43034		SST					

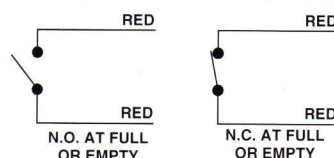
Electrical

Switch Ratings... Max Resistive Loads

V.A.	VOLTS	AMPS DC	AMPS AC MAX	AMPS AC MAX
20	0 - 50	.4	.4	1.0
	120	.15	.16	
	240	.06	.08	

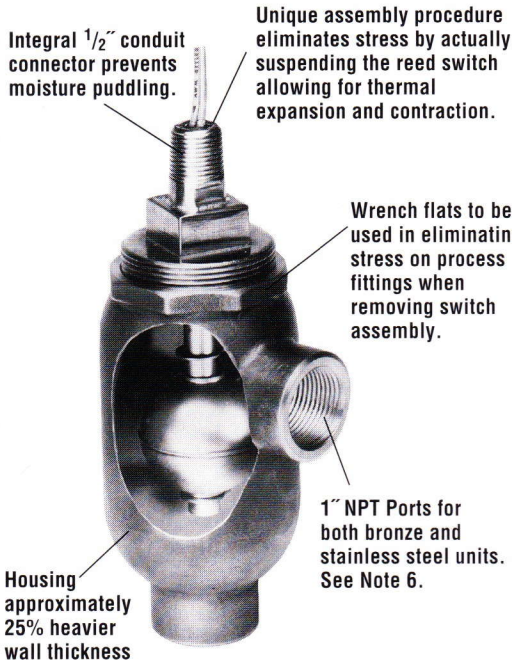
Switch Rating 20VA: 120-240VAC Pilot Duty

WIRING DIAGRAM FOR STANDARD SPST SWITCHES

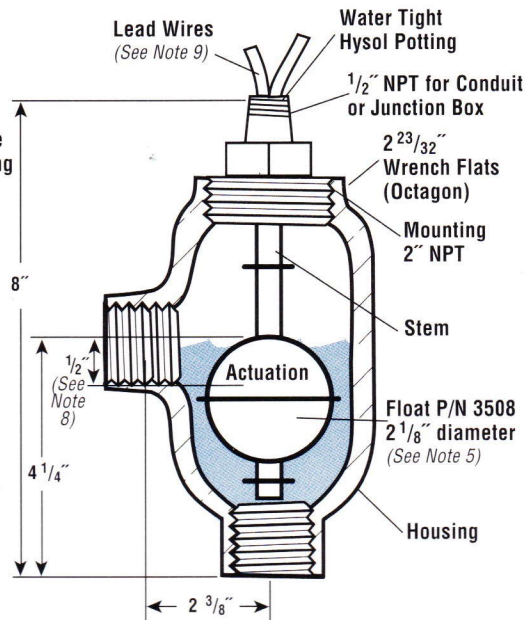


3700 BOTTLE SWITCH

METAL



DIMENSIONAL DATA:



Notes:

1. Brass stems use beryllium copper grip rings, 316 stainless stems use Ph 15-7 Mo grip rings, optional 316 stainless steel collars available, consult factory.
2. Optional high wattage SPST and SPDT reed switches are stocked. Consult factory.
3. Install unit vertical as shown; lead wires up.
4. Actual bronze housing burst pressure, 2500 psi \pm @ 70°F; SST housing higher.
5. Float specific gravity .65
6. Optional silver braze ports to MIL-F-1183 and socket weld ports available. Consult factory.
7. Weight 5.5 \pm lbs.
8. Approximate actuation in water. Specific gravity 1.0.
9. Optional cable available. Consult factory.
10. Higher temperature units available up to 450°F. Consult factory.
11. Relays for higher loads, junction boxes, terminal strips, etc. are available. See accessories section for details.
12. Unit is supplied in N.O Tank Dry condition. Logic is reversed by inverting float.

Specifications:

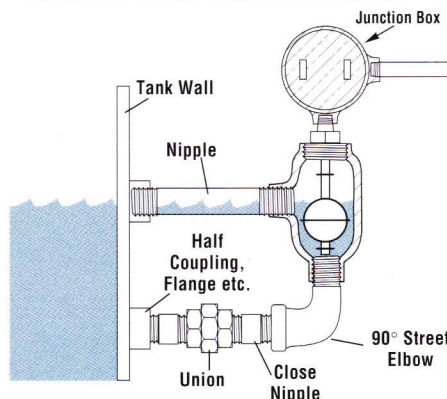
DIMENSIONS ARE FOR BOTH BRONZE & STAINLESS STEEL UNITS.

Part Number	Housing Material	Ports NPT	Mounting	Stem	Float	Switch	Lead Wires	Operating Temperature	Operating Pressure
43402	Bronze C836	1"	Bronze C836	Brass See Note 1	316 Stainless Steel See Note 5	20 VA SPST See Notes 2, 11 & 12	18 AWG Polymeric 24" Long See Note 9	-40°F to +300°F See Note 10	750 PSI Max. (Float) See Note 4
43404	316 Stainless Steel	1"	316 Stainless Steel	316 Stainless Steel See Note 1					

Applications:

- External of tank mount.
- Use this model when the tank's internal area is inaccessible.

TYPICAL THREADED PIPE AND FITTING INSTALLATION



If more than one switch point is needed, see Model 4000 Style 10, for custom length housings and switch points, to your requirements.

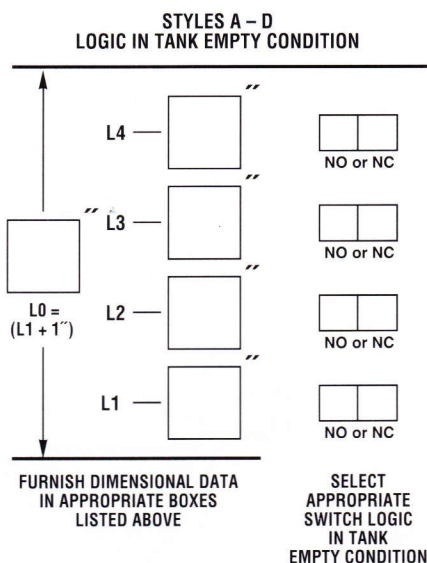
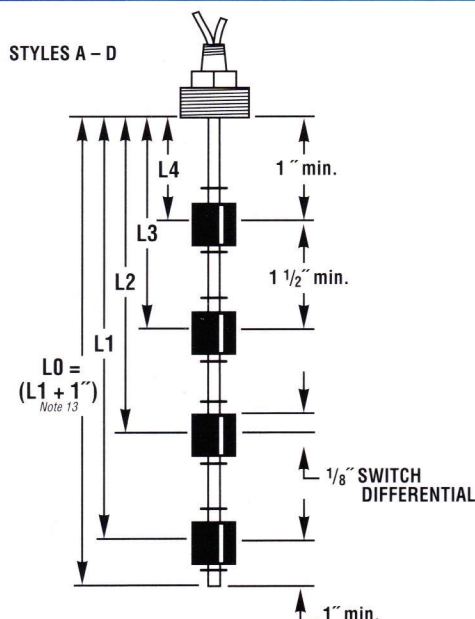


Model 4000
Style 10

5000 CUSTOM LEVEL SWITCHES

All Model 5000 Custom Level Switches are fabricated in-house. Quick shipments of 2 weeks are standard, but if you need a unit sooner, our Short Order Department can satisfy almost any delivery requirement. Page 2 - 2

MULTI-LEVEL SPECIFICATION FORM 4000



NOTES:

- Unit's maximum pressure rating is the lowest pressure rated component either mounting and stem pressure rating or float pressure rating.
- Unit's maximum temperature rating is the lowest temperature rated component either polysulfone temperature range or float temperature range.
- Pressure rating of styles A & B mounting and stem are 100 PSI @ 72°F. Also see float pressure rating. See Note 1.
- Pressure rating of style C mounting and stem is 50 PSI @ 72°F. Also see float pressure rating. See Note 1.
- Pressure rating of style D mounting and stem is 10 PSI @ 72°F. Also see float pressure rating. See Note 1.
- Also available: leads in different lengths, cable, and/or terminated ends, etc. Consult factory.
- Relays are available for electrical loads higher than allowed. See *Accessories* section for details.
- Style A mounting installs from the inside of the tank into a 1/8" NPT boss.
- Style B mounting installs from the inside of the tank through a 3/8" dia. hole.
- Style C mounting installs from the outside of the tank into a 1" NPT boss.
- Style D mounting installs from the outside of the tank onto a mating surface as dimensioned. Bore float clearance hole to suit specified float. Maximum float diameter 1".
- Other floats than shown are available. See Model 4000, metal 5/16" diameter stem, styles 5 - 9 for details.
- Request extra 1" stem length to attach guy wires (customer supplied) for exceptionally long stems or if unit will be subjected to turbulence.
- Custom interface floats are available. Consult factory.
- Multi-level Specification Form 4000 must be used to ensure correct dimensional data.

Style: A ☐ B ☐ C ☐ D ☐

Float P/N

Mounting Attitude:

VTL to 30° Inclination

Tank Top ☐

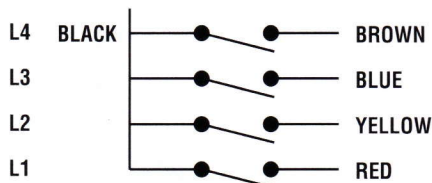
Tank Bottom ☐

Wiring Configurations:

W-A ☐ W-B ☐

ELECTRICAL REED SWITCHES ARE SHOWN IN N.O. (DRY TANK) POSITION.

W-A SPST 20 VA



WIRE SIZES FOR STYLES A - D

1 to 4 sensing levels 22 AWG 24" Lg. PVC

W-B SPST 20 VA



WIRE SIZES FOR STYLES A - D

1 or 2 sensing levels 22 AWG 24" Lg. PVC

Switch Ratings... Max Resistive Load

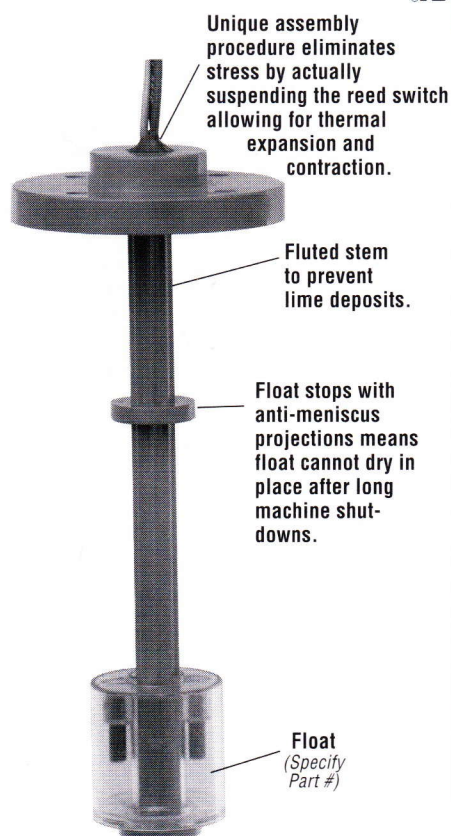
V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
20	0-50	.4	.4	1.0
	120	.15	.16	
	240	.06	.08	

Switch Rating of UL Recognized Units
20VA 50 - 240 VAC Pilot Duty
UL File E86797

5000 CUSTOM LEVEL SWITCHES

Page 1 - 2

PLASTIC STEM (Polysulfone)

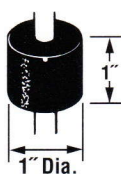


STYLE A	STYLE B	STYLE C	STYLE D
1/8" NPT Plug Mounting	3/8" Bulkhead Mounting	1" NPT Plug Mounting	2" O.D. Flange Mounting
Note 8	Note 9	Note 10	Note 11

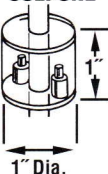
Applications:

- FDA approved polysulfone for use in food and beverage control.

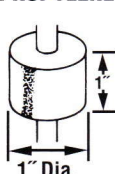
P/N 3476
BUNA N



P/N 3458
POLY-SULFONE



P/N 3510
POLY-PROPYLENE



Float P/N	3476 BUNA	3458 Polysulfone	3510 Polypropylene
Temperature Range	-40° to +180°F in Water -40° to +230°F in Oil	-40°F to +225°F	
Pressure Max.	150 PSI	75 PSI	100 PSI
Specific Gravity	.55	.65	.81

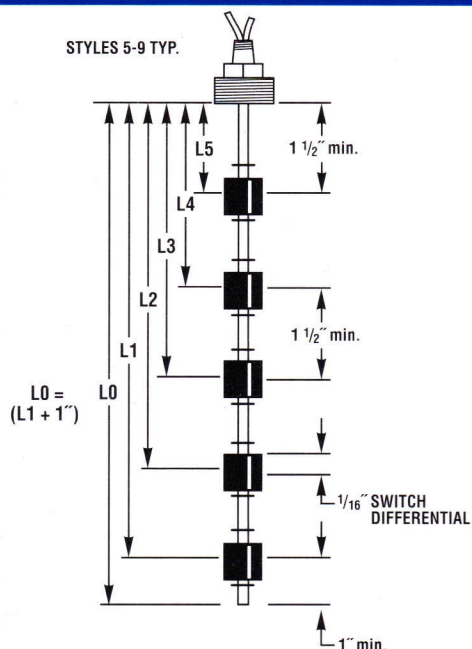
5/16" DIAMETER STEMS

Style	A, B, C, D
Materials	Polysulfone
Mounting	
Stem Float Stops See Note 12	
Floats	Customer to specify. See Notes 1 - 5 & 12.
Stem Length	Per customer requirements.
Reed Switches and Wires	UL Recognized: SPST Pilot duty 20 VA 50-240 VAC PVC Leads 24" Long. See Multi-level Specification Form. See Notes 6 & 7.
Temperature	Polysulfone max. temp. range -40° to +225°F
Hysteresis	1/8" total envelope

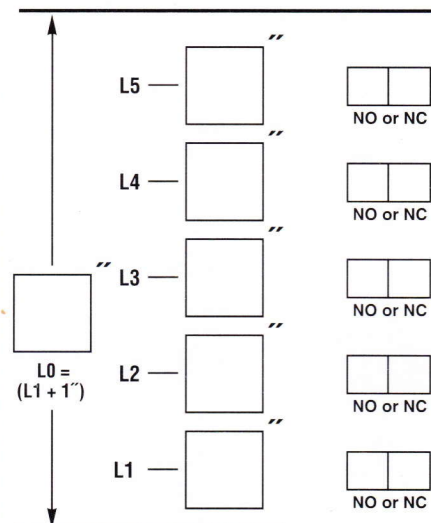
4000 CUSTOM LEVEL SWITCH

All Model 4000 Custom Level Switches are fabricated in-house. Quick shipments of 2 weeks are standard, but if you need a unit sooner, our Short Order Department can satisfy almost any delivery requirement. Page 4 - 4

Model 4000 Styles 5, 6, 7, 8 & 9 Multi-level Specification Form



STYLES 5, 6, 7, 8 & 9 LOGIC IN TANK EMPTY CONDITION



FURNISH DIMENSIONAL DATA
IN APPROPRIATE BOXES
LISTED ABOVE

SELECT
APPROPRIATE
SWITCH LOGIC
IN TANK
EMPTY CONDITION

Style: 5 ☐ 6 ☐ 7 ☐ 8 ☐ 9 ☐

Style 5 & 6 :

Mounting & Stem Material: Brass ☐ SST ☐

Style 7 :

Mounting & Stem Material: SST ☐

Style 8 & 9:

Mounting & Stem Material: Brass ☐

Adjustable Mounting:

Yes ☐ No ☐

Float P/N

Mounting Attitude:

VTL to 30° Inclination

Tank Top ☐

Tank Bottom ☐

Float Stops:

Brass Units: (See Notes 1 & 2)

Beryllium Copper Grip Rings ☐

Brass Collars ☐

SST Units: (See Notes 1 & 2)

Ph 15-7 Mo SST Grip Rings ☐

316 SST Collars ☐

Wiring Configurations:

W-A ☐ W-B ☐

Electrical Connection:

24" LG. Lead Wire ☐

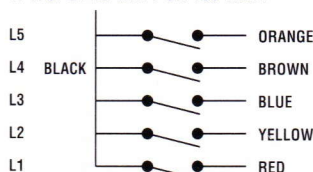
Junction Box ☐

Switch Type:

SPST 20 VA ☐

SPST 100 VA ☐

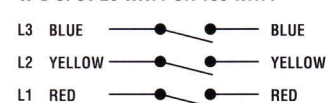
W-A SPST 20 WATT OR 100 WATT



WIRE SIZES FOR STYLES 5-9

1 to 5 sensing levels 22 AWG 24" Lg. Polymeric or Teflon-UL 1213

W-B SPST 20 WATT OR 100 WATT



WIRE SIZES FOR STYLES 5-9

1 to 3 sensing levels 22 AWG 24" Lg. Polymeric or Teflon-UL 1213

ELECTRICAL REED SWITCHES ARE SHOWN IN N.O. (DRY TANK) POSITION.

Switch Ratings... Max Resistive Load

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
20	0-50	.4	.4	1.0
	120	.15	.16	
	240	.06	.08	
100	0-50	1.0	1.5	3.0
	120	.4	.8	
	240	.2	.4	

Switch Rating of UL Recognized Units, 20VA:
Metal Stem Units: 120-240VAC Pilot Duty

UL File E86797

INSTALLATIONS/OPTIONS

Notes:

1. Grip rings come standard at no extra charge.
2. Optional collars are available from stock. See drawing 1.1.
3. Also available, leads in different lengths, cable, terminated ends, etc. Consult factory.
4. Relays are available for handling higher electrical loads than allowed. See accessory section for details.
5. Style 5 mounting installs from the inside of the tank into a 1/8" NPT boss. Specify float part number: 3476, 3489, 3660, 3671, 3509, 3482, 3458, or 3510.
6. Style 6 mounting installs from the outside of the tank into a 1" NPT boss. Specify float part number 3476, 3489, 3660, 3671, 3509, 3458, or 3510.
7. Style 7 mounting installs from the outside of the tank onto a mating surface as dimensions. Bore float clearance hole to suit specified float. Specify float part number 3476, 3489, 3660, 3671, 3509, 3482, 3458 or 3510.
8. Style 8 mounting installs from the outside of the tank into a 3/4" NPT boss. Specify float part number 3489, 3660 or 3671.
9. Style 9 mounting installs from the outside of the tank into a 1" NPT boss. Specify float part number 3476, 3489, 3660, 3671, 3509, 3458 or 3510.
10. Styles 8 and 9 are available constructed of 316 stainless steel and may be ordered with grip rings of Ph 15-7 Mo stainless steel or 316 SST collars. Consult factory.
11. Custom interface floats are available. Consult factory.
12. Multi-level Specification Form 4000 must be used to ensure correct dimensional data.
13. Material of copper-nickel, titanium, hastelloy and aluminum are stocked. Consult factory.

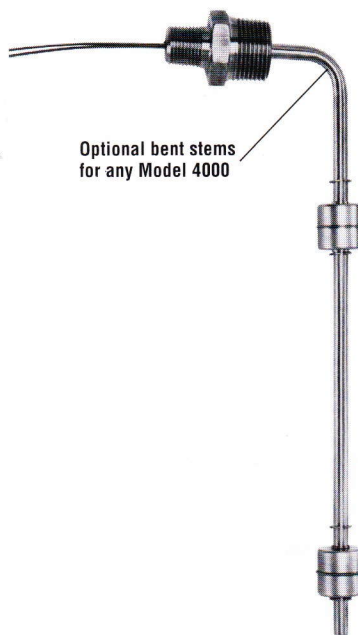
SPECIALTY OPTIONS:

Sanitary Flanges



J-boxes in stock with relays, terminal strips, etc. See Accessory Section.

Optional bent stems for any Model 4000



Hirschman Connectors, MS Connectors, etc.



Special mountings to your specifications.



Adjustable Stem. Options are available from stock.



All PVC wetted parts. See Model 4000. 1/2" Dia. Stem.



ANSI flange mountings. See Model 4000.



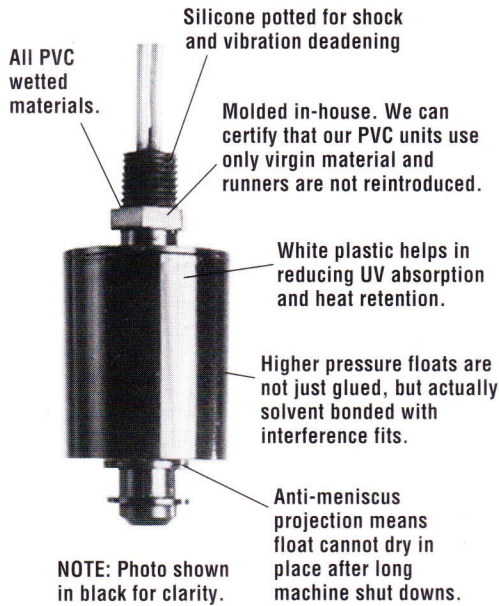
Interface floats: i.e., to detect water in oil.



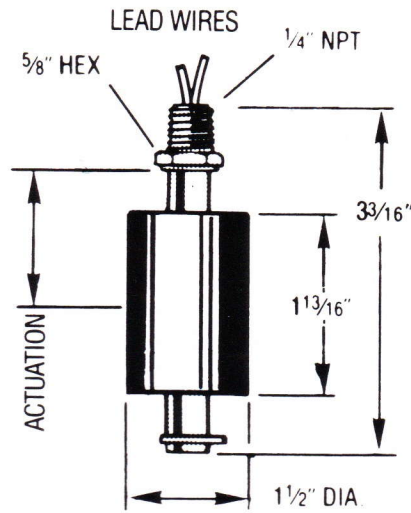
4800 SINGLE LEVEL

PLASTIC STEM

1/4" NPT



DIMENSIONAL DATA:



Notes:

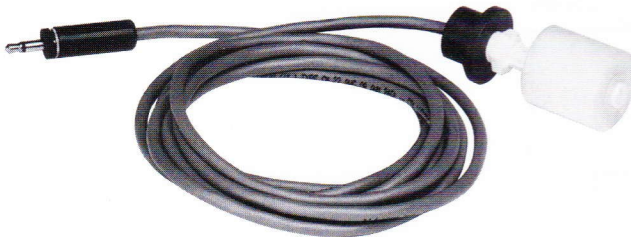
1. Lead wires are available in different lengths, terminated ends or cable. Contact factory.
2. 100 VA SPST reed switch is available non UL. Consult factory.
3. Float specific gravity... .65
4. Float specific gravity... .81
5. Float specific gravity... .85
6. Custom interface floats are available. Consult factory.
7. PVC cable UL 2464 AWG #22 300V 80°C. Customer to specify length. Consult factory for pricing. UL recognized Model No. 4200L.
8. 100 VA SPST and 20 VA SPDT reed switches are available. Consult factory.
9. Relays are available for handling higher loads than allowed. See *Accessories* section for details.

Specifications:

P/N	Mounting	Stem	Float	Switch	Lead Wires	Operating Temp.	Operating Pressure
41401	1/4" NPT	PVC	PVC <i>See Note 5</i>	20VA SPST <i>See Note 2</i>	18 AWG PVC 24" Long <i>See Note 1</i>	-30°F to +140°F	100 PSIG Max.

When a plastic unit with a long stem or more than one switch point is needed, see Model 4000 PVC or Model 5000 Polysulfone.

Specialty Option:



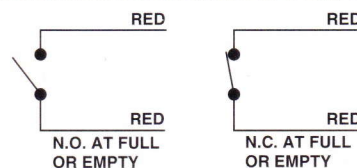
Electrical

Switch Ratings... Max Resistive Loads

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
20	0 - 50	.4	.4	1.0
	120	.15	.16	
	240	.06	.08	

Switch Rating of UL recognized units 20VA - 50-240 VAC Pilot Duty

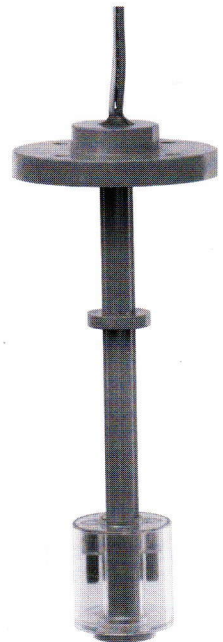
WIRING DIAGRAM FOR STANDARD SPST SWITCHES



Switch logic is changed by removing retaining ring and inverting float.



Model 4000
PVC



Model 5000
Polysulfone

4200 SINGLE LEVEL

METAL STEM

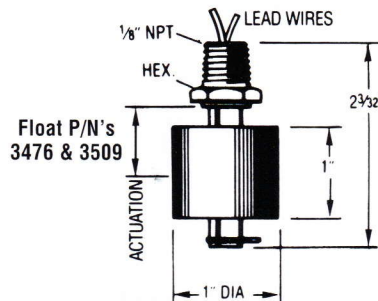
Brass, 316 SST and BUNA N 1/8" NPT



Silicone potting for shock and vibration deadening.

Anti-meniscus retaining ring means float cannot dry in place after long machine shut downs.

DIMENSIONAL DATA:



Specifications:

P/N	Mounting	Stem	Float	Switch	Lead Wires	Operating Temp.	Operating Pressure
41001	1/8" NPT See Note 6	Brass	P/N 3476 BUNA See Notes 3 & 11	20VA SPST	22 AWG Polymeric 24" Long See Notes 1 & 2	-40° to +180°F in Water	150 PSIG Max.
41002			P/N 3476 BUNA See Notes 3 & 11			-40° to +230°F in Oils	
41003		316 SST See Note 8	P/N 3509 316 SST See Notes 5, 9, 11			-40°F to +300°F See Note 10	400 PSIG Max.
41008			P/N 3482 316 SST See Notes 9, 11, 14				150 PSIG Max.

4200H

HAZARDOUS LOCATIONS

Models 4200H and 4700H have been tested and approved by Underwriters Laboratories for use in hazardous locations for:

Class I Div. 1 Groups C & D. Unit must be installed in accordance with article 501-4 (A) N.E.C. 1993.

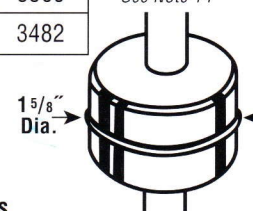
Class I Div. 2 Groups A, B, C & D. Unit to be mounted in a suitable enclosure and wiring to be installed in accordance with article 501-4 (B) N.E.C. 1993.

Class I Div. 1 Groups C & D.

Class I Div. 2 Groups A, B, C & D.

P/N	Stem	Float P/N
43529	316 SST	3509
43531		3482

P/N 3482
See Note 14



Class I Div. 2 Groups A, B, C & D.

See Notes 15 & 16

P/N	Stem	Float P/N
43533	Brass	3509
43534		3482

4700 SINGLE LEVEL

METAL STEM

316 SST 1/4" NPT

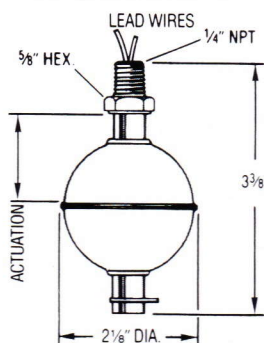


Silicone potting for shock and vibration deadening.

Internal ring magnet guarantees uniform switch action.

Anti-meniscus retaining ring means float cannot dry in place after long machine shut downs.

DIMENSIONAL DATA:



Specifications:

P/N	Mounting	Stem	Float	Switch SPST See Note 13	Lead Wires	Operating Temp.	Operating Pressure
41301	1/4" NPT See Note 6	316 SST See Note 8	P/N 3508 316 SST See Notes 4, 9, 11	20 VA	18 AWG Polymeric 24" Long See Notes 1 & 2	-40°F to +300°F See Note 10	750 PSIG Max.
41302				100 VA			
41321		Brass		20 VA			

4700H

HAZARDOUS LOCATIONS

Class I Div. 1 Groups C & D.

Class I Div. 2 Groups A, B, C & D.

P/N	Stem	Float P/N
43651	316 SST	3508

Class I Div. 2 Groups A, B, C & D.

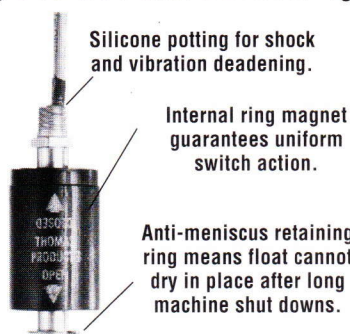
P/N	Stem	Float P/N
43653	Brass	3508

See Note 17

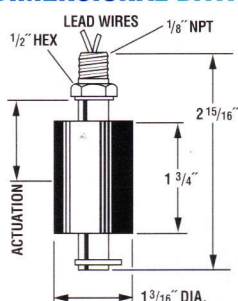
4500 SINGLE LEVEL

METAL STEM

Brass, 316 SST and BUNA N 1/8" NPT



DIMENSIONAL DATA:



Specifications:

P/N	Mounting	Stem	Float	Switch SPST <i>See Note 13</i>	Lead Wires	Operating Temp.	Operating Pressure
41101	1/8" NPT <i>See Note 6</i>	Brass	BUNA N <i>See Notes 5¹ & 18</i>	20VA	18 AWG Polymeric 24" Long <i>See Notes 1 & 2</i>	-40° to +180°F in Water	150 PSIG Max.
41102		Brass		100VA			
41103		316 SST <i>See Note 8</i>		20VA		-40° to +230°F in Oils	
41104		316 SST <i>See Note 8</i>		100VA			

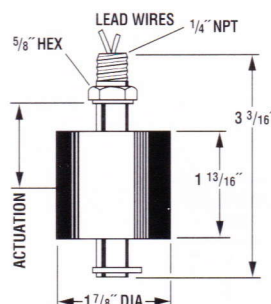
4600 SINGLE LEVEL

METAL STEM

Brass, 316 SST and BUNA N 1/4" NPT



DIMENSIONAL DATA:



Specifications:

P/N	Mounting	Stem	Float	Switch SPST <i>See Note 13</i>	Lead Wires	Operating Temp.	Operating Pressure
41201	1/4" NPT <i>See Note 6</i>	Brass	BUNA N <i>See Notes 3 & 11</i>	20VA	18 AWG Polymeric 24" Long <i>See Notes 1 & 2</i>	-40° to +180°F in Water	150 PSIG Max.
41202		Brass		100VA			
41203		316 SST <i>See Note 8</i>		20VA		-40° to +230°F in Oils	
41204		316 SST <i>See Note 8</i>		100VA			

Notes:

- Lead wires are available in different lengths, terminated ends or cable. Consult factory. *See Note 12.*
- Relays are available for handling higher loads than allowed. *See Accessories* section for details.
- Float specific gravity... .55
- Float specific gravity... .65
- Float specific gravity... .7
- Float specific gravity... .80
- Other standard mountings are available, i.e. 1/4" and 1/2" NPT, bulkhead, etc. Consult factory.
- SPDT switches are available. Consult factory.
- Teflon coated stems are available. Consult factory.
- Teflon factory coated floats are available. Consult factory.
- High temperature units up to 450°F are available. Consult factory.
- Custom interface floats are available. Consult factory.
- Optional PVC cable UL 2464 AWG #22 300V 80°C Underwriters Laboratories recognized. Consult factory.
- SPDT reed switches are available. Consult factory.
- Float specific gravity... .57
- All dimensions and specifications are typical to Model 4200 P/N 41003 except lead length of 36" max.
- All dimensions and specifications are typical to Model 4200 P/N 41003 except lead length of 36" max and float P/N 3482. *See drawing.*
- All dimensions and specifications are typical to Model 4700 P/N 41301 except lead length of 36" max.
- Optional float available for S.G. of .65 specify switch logic for top mounting N.O. or N.C. tank dry condition.

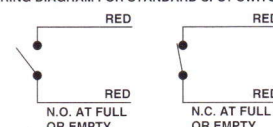
Electrical

Switch Ratings... Max Resistive Loads

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
20	0 - 50	.4	.4	1.0
	120	.15	.16	
	240	.06	.08	
100	0 - 50	1.0	1.5	3.0
	120	.4	.8	
	240	.2	.4	

Switch Rating of UL Recognized Units, 20VA:
Metal Stem: 120-240 VAC Pilot Duty

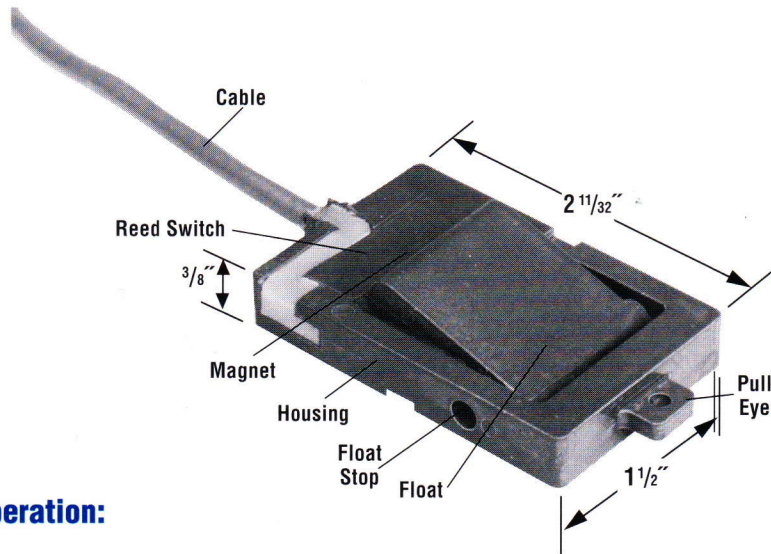
WIRING DIAGRAM FOR STANDARD SPST SWITCHES



Switch logic is changed by removing retaining ring and inverting float.

3800 PANCAKE

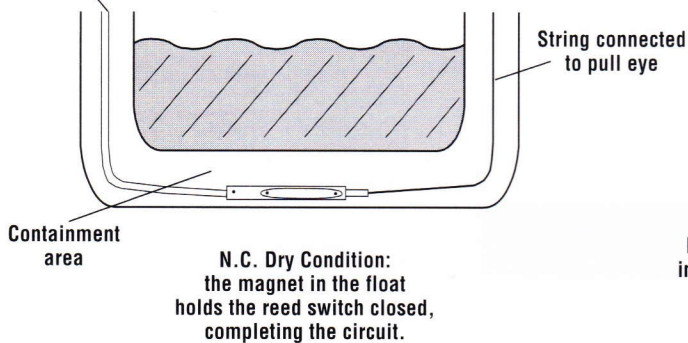
PLASTIC



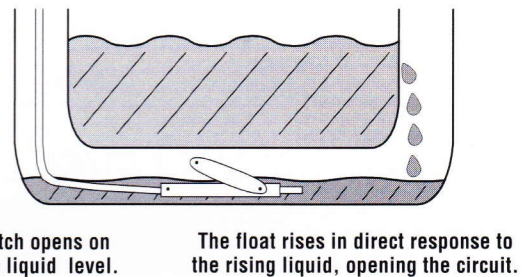
Operation:

Cable to controls,
Light, audible
alarms, etc.

Non-Leaking Double Wall Tank



Leaking Double Wall Tank



Notes:

1. Specific gravity .7 minimum.
2. Operates in 5/8" envelope. Actuates in approximately 1/4" of water level.
3. Wetted parts: stainless steel, PVC, hysol epoxy, and cunife magnet.
4. Use in flammable environments. Should only be used with an intrinsically safe barrier to make the sensor safe not posing a hazard.
5. Model 3800 switch logic is the same N.C. (normally closed) tank dry condition in either side unit is installed.
6. Switch logic N.C. (normally closed) tank dry. Switch opens on increasing level.

Electrical:

Switch Ratings... Max Resistive Loads

V.A.	VOLTS	AMPS DC	AMPS AC	AMPS AC MAX
10	0 - 50	.15	.2	.5
	120	.06	.08	
	240	.03	.04	

Switch Rating - Pilot Duty 50 - 240 VAC

Specifications:

P/N	Housing	Float	Reed Switch	Cable	Temperature	Pressure	Mounting Attitude
43426	PVC	PVC See Notes 1, 2	10 VA SPST	22 AWG UL 2464 25' Lg.	-40°F to 140°F Max.	50 PSI @ 72°F Max.	Horizontal

SPST TYPICAL WIRING DIAGRAM



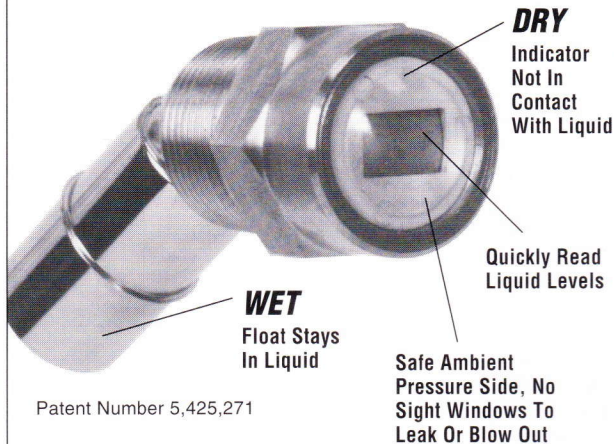
- Double wall tanks.
- Containment piping.
- Ideal for leak detection systems.
- Operates down to -40°F.
- Positive signals.
- Very economical.
- Not affected by translucent films.
- Can be immersed continuously in any media compatible with wetted parts.
- No special controls necessary.
- No excitation voltage necessary.
- No false indications.

5100 LIQUID LEVEL INDICATORS

Patent Number 5,425,271

METAL

- Replaces Unreadable Sight Windows
- Non-Electrical
- Use in Hazardous Locations



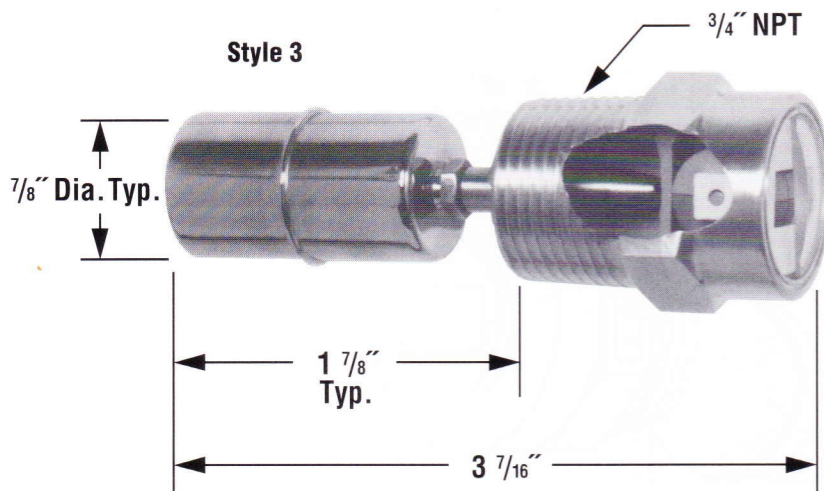
Operation:

The housing has 2 separate chambers. In the front chamber behind a transparent lens is a 2 color roller, half red, half green and it is equipped with a magnet. In the rear chamber is a magnet equipped float free to swing with the action of the liquid's level. The poles of the 2 magnets are opposite creating a permanent interlock. As the liquid level falls, the float and magnet swing to rotate the roller exposing the red side indicating low liquid level. Accordingly, as the level rises, the green side indicating a satisfactory liquid level condition appears.

Notes:

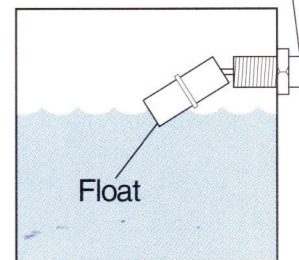
1. High temperature modifications available. Consult factory.
2. High pressure floats available. Consult factory.
3. All other wetted parts stainless steel.
4. Mounting attitude horizontal.
5. Specific gravity .4 min.
6. Both styles 1 and 2 install through a 1 9/32" dia hole.

DIMENSIONAL DATA:



Indicator Turns Red When Liquid Is Low;

Green Means Liquid Is OK.



Specifications:

Part Number	Housing Material <i>See Note 5</i>	Size	Float	Operating Temperature	Operating Pressure
43676	Brass	3/4" NPT Style 3	316 SST <i>See Note 5</i>	-40°F to +225°F <i>See Note 1</i>	400 PSI @ 72°F <i>See Note 2</i>
43677	316 SST				

5101 LIQUID LEVEL INDICATOR

Patent Number 5,661,238

METAL

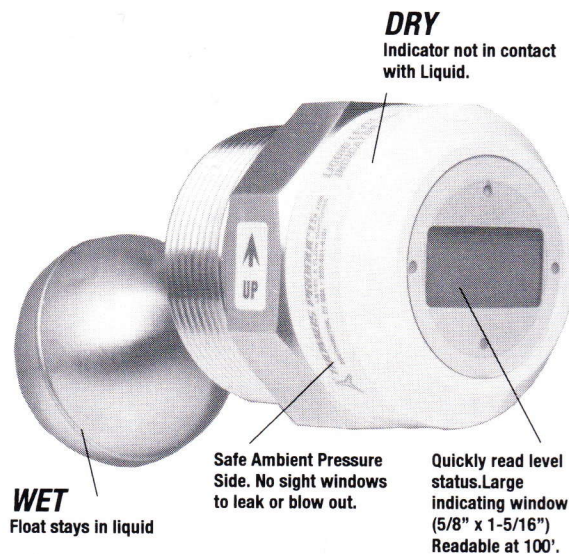
- Replaces Unreadable Sight Windows
- Non-Electrical
- Use in Hazardous Locations

Operation:

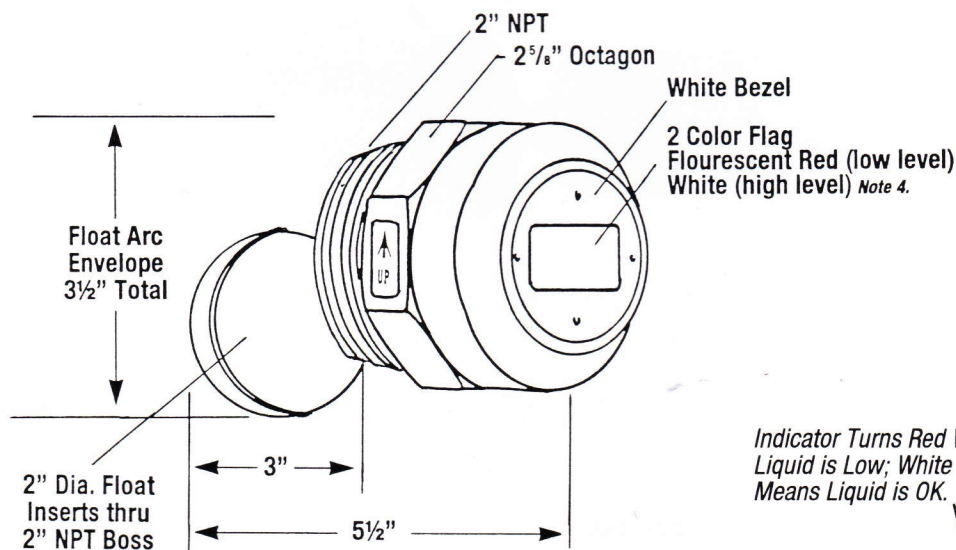
The housing has 2 separate chambers. In the front chamber, behind a transparent lens, is a 2-color flag (half red, half white) equipped with a magnet. In the rear chamber is a magnet equipped float, free to swing with the action of the liquid's level. The poles of the two (2) magnets are opposite creating a bi-stable interlocking condition. As the liquid level falls, the float and magnet swing down opening the magnetic coupling. This causes the flag to drop, exposing the red side and indicating a low liquid level. Accordingly, as the level rises, the magnet's proximity is shortened causing a magnetic attraction to snap up the flag exposing the white side and indicating a satisfactory liquid level condition.

Notes:

1. All other wetted materials 316 stainless steel
2. Specific gravity .5 min.
3. Mounting attitude horizontal
4. Other flag colors or lettering available. Consult factory.



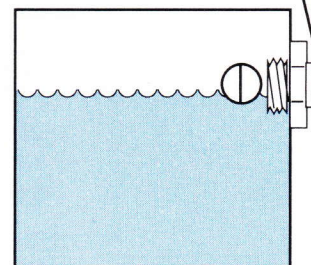
DIMENSIONAL DATA:



Indicator Turns Red When Liquid is Low; White Means Liquid is OK.

Specifications:

Part Number	Housing Material <i>See Note 1</i>	Size	Float	Operating Temperature	Operating Pressure
45127	Brass	2" NPT	316 SST	-40°F to +225°F	900 PSI @ 72°F
45128	316 SST		<i>See Note 2</i>		

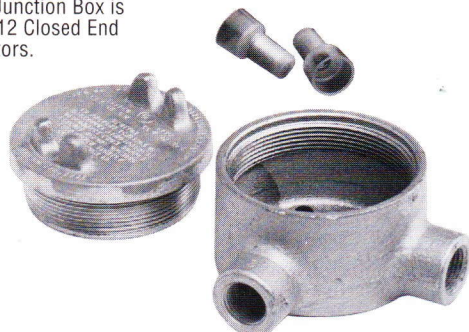


ACCESSORIES

P/N 42755

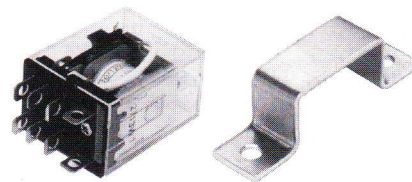
Junction Box

Explosion Proof for Hazardous Areas, Wet Locations, Class I, Group C.D., Class II, Group E.F.G., Class III, and Nema 4. Junction Box is Supplied with 12 Closed End Crimp Connectors.



P/N 42761

Junction box (P/N 42755) with general purpose relay (P/N 42756) and clamp



P/N 42762

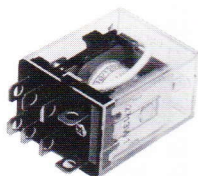
Junction box (P/N 42755) with 6 position terminal strip



P/N 42756

General purpose relay only

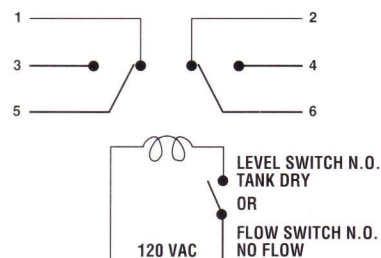
12A DPDT and 8 Fully Insulated Push-On Crimp Terminals



Relay Specifications:

Contact Configuration	DPDT
Coil Voltage	120 VAC 50/60 Hz
Contact Ratings	12A 240 VAC 1/2 HP 120 VAC 10A 24 VDC

RELAY WIRING DIAGRAM SHOWN DE-ENERGIZED



Magnetic Latching Relays

2 Form C Contacts

Use to turn on and off pumps or other equipment and to maintain high and low levels or flows.

	Junction Box (P/N 42755) with latching relay and clamp	Voltage	Latching Relay Only
AC Voltage 50/60 Hz	42764	12 VAC	42770
	42765	24 VAC	42771
	42766	120 VAC	42772
DC Voltage	42767	6 VDC	42773
	42768	12 VDC	42774
	42769	24 VDC	42775

Contact Ratings	Internal Circuit
CSA 7.5 A 240 VAC	
RES 10 A 30 VDC	
General 7.5 A 120 VAC	
Use 5 A 240 VAC	
7.5 A 30 VDC	
1/6 HP 120 VAC	
1/3 HP 240 VAC	

APPENDIX

These conversion factors are provided for reference only. Care has been taken in compilation; however, no guarantee for accuracy is implied. Caution should be exercised during use.

CONVERSION FACTORS

Multiply...	By...	To Obtain...	Multiply...	By...	To Obtain...	Formulas:
Centimeters	0.3937	Inches	Gallons, Imp.	1.20095	U.S. Gals.	$E = \frac{I R}{\sqrt{P R}}$
Cms/Second	1.969	Ft./Min.	Gallons, U.S.	0.83267	Imp. Gals.	
	0.03281	Ft./Sec.	Gallons Water	8.3453	Lbs. Water	
Cubic Cms.	3.531×10^{-5}	Cu. Ft.	Gallons/Min.	2.228×10^{-3}	Cu. Ft./Sec.	
	6.102×10^{-2}	Cu. In.		0.06308	Liters/Sec.	$I = \frac{P}{E}$
	2.642×10^{-4}	Gals.	Gal./Min.	8.0208	Cu. Ft./Hr.	
	10^{-3}	Liters		60	Gal./Hr.	
	2.113×10^{-3}	Pints (Liq.)		.1337	Cu. Ft./Min.	
CC/Hr.	1.057×10^{-3}	Quarts (Liq.)		8.021	Cu. Ft./Hr.	$P = \frac{E^2}{R}$
	.0167	CC/Min.		3.785	LPM	
	.0000005	Cu. Ft./Min.		227.118	LPH	
	.00003	Cu. Ft./Hr.		3785.412	CC/Min.	
	.000017	LPM		227.125	CC/Hr.	$R = \frac{E^2}{P}$
	.001	LPH	Gallons Water/Min.	6.0086	Tons Water/24 Hrs.	
	.000004	Gal./Min.	Grams	980.7	Dynes	
	.00026	Gal./Hr.		15.43	Grains	
CC/Min.	60	CC/Hr.		10^3	Milligrams	$E = \frac{I^2 R}{I}$
	.000035	Cu. Ft./Min.		0.03527	Oz.	
	.0021	Cu. Ft./Hr.		0.03215	Oz. (Troy)	
	.001	LPM		2.205×10^{-3}	Lbs.	
	.06	LPH	Grams/Cm.	5.600×10^{-3}	Lbs./In.	$P = \frac{E^2}{R}$
	.00026	Gal./Min.	Grams/Cu. Cm.	62.43	Lbs./Cu. Ft.	
	.0159	Gal./Hr.		0.03613	Lbs./Cu. In.	
Cubic Feet	2.832×10^4	Cubic Cms.	Gal./Hr.	.0167	Gal./Min.	
	1728	Cu. Inches		.002	Cu. Ft./Min.	$P = \frac{E^2}{R}$
	59.84	Pints (Liq.)		.1337	Cu. Ft./Hr.	
	29.92	Quarts (Liq.)		.063	LPM	
Cu. Ft./Min.	60	Cu. Ft./Hr.		3.785	LPH	
	28.316	LPM		63.069	CC/Min.	$R = \frac{E^2}{P}$
	1699	LPH		3785	CC/Hr.	
	28317	CC/Min.	Grams/Liter	58.417	Grains/Gal.	
	1,699,011	CC/Hr.		8.345	Lbs./1000 Gals.	
	7.481	Gal./Min.		0.062427	Lbs./Cu. Ft.	$R = \frac{E^2}{P}$
	448.831	Gal./Hr.	Kiloliters	10^3	Liters	
Cubic Ft./Min.	62.43	Lbs. Water/Min.	Lbs. of Water	0.01602	Cu. Ft.	
Cubic Inches	16.39	CC		27.68	Cu. In.	
	5.787×10^{-4}	Cu. Ft.		0.1198	Gals.	$R = \frac{E^2}{P}$
	4.329×10^{-3}	Gals.	Lbs. of Water/Min.	2.679×10^{-4}	Cu. Ft./Sec.	
	1.639×10^{-2}	Liters	Liters	61.02	Cu. Ins.	
	0.03463	Pints (Liq.)		10^{-2}	Cu. Meters	
	0.01732	Quarts (Liq.)		1.057	Quarts (Liq.)	$R = \frac{E^2}{P}$
Cu. Ft./Hr.	.0166	Cu. Ft./Min.	Liters/Min.	4.403×10^{-3}	Gals./Sec.	
	.4719	LPM	LPM	60	LPH	
	28.316	LPH		.035	Cu. Ft./Min.	
	471.947	CC/Min.		2.1189	Cu. Ft./Hr.	$R = \frac{E^2}{P}$
	28317	CC/Hr.		1000	CC/Min.	
	.1247	Gal./Min.		60,001	CC/Hr.	
	7.481	Gal./Hr.		.264	Gal./Min.	
Cubic Meters	10^4	CC		15.851	Gal./Hr.	$R = \frac{E^2}{P}$
Feet	30.48	Cms.	LPH	.0166	LPM	
	12	Inches		.00059	Cu. Ft./Min.	
	0.3048	Meters		.035	Cu. Ft./Hr.	
	1/3	Yards		16.667	CC/Min.	$R = \frac{E^2}{P}$
Ft. of Water	0.02950	Atms.		1000	CC/Hr.	
	0.8826	Ins. Mercury		.004	Gal./Min.	
	0.03048	Kgs./Sq. Cm.		.264	Gal./Hr.	
	62.43	Lbs./Sq. Ft.	Meters/Sec.	196.8	Ft./Min.	$R = \frac{E^2}{P}$
	0.4335	Lbs./Sq. In.		3.281	Ft./Sec.	
Feet/Min.	0.5080	Cms./Sec.	Millimeters	0.1	Cms.	
	0.01667	Ft./Sec.		0.03937	Ins.	
	0.01829	Kms./Hr.	Ozs. (Fluid)	1.805	Cu. In.	$R = \frac{E^2}{P}$
	0.3048	Ms./Min.		0.02957	Liters	
	0.01136	Miles/Hr.	PSI	.0690	BAR	
Gallons	3785	Ccs.	PSI	68.95	M BAR	
	231	Cu. Inches	PSI	6895	Pa	$R = \frac{E^2}{P}$
	3.785×10^{-3}	Cu. Meters	PSI	6.895	KPA	
	8	Pints (Liq.)				
	4	Quarts (Liq.)				

APPENDIX

GLOSSARY

These definitions are not to be construed as the only definitions available, but as a guide to understanding the terminology as it pertains to our products.

A [Elec.]: Amp. See "Ampere".

AC [Elec.]: (alternating current) Electrical current that reverses direction periodically.

AC Field [Elec.]: The space around a magnet or magnetic circuit which is under the influence of magnetic forces.

Actuation [Elec.]: To turn on.

Adjustable Set Point: Actuation point that can be field adjusted, usually within a given range.

Alnico Magnet: Aluminum, nickel, and copper alloy magnet.

Ampere [Elec.]: (amp) Unit of electrical current.

Arcing [Elec.]: An electric current through air or across the surface of an insulator associated with high voltage and usually occurs when a contact is opened, de-energizing an inductive load. Arcing of a contact will limit its life.

Beryllium Copper [Met.]: (BeCu) An alloy of copper and beryllium and not more than 3% beryllium.

Bonnet Assembly: The working mechanism in a shuttle type flow switch that contains the magnet and reed switch assembly.

Bulkhead Fitting: Straight thread with nut mounted through an unthreaded hole. Can be used with an O-ring or gasket.

BUNA: A brand of synthetic rubber made by polymerizing or copolymerizing butadiene with another material. Typical use carburetor floats.

Burst Strength [Mech.]: A measure of the ability of a material to withstand a given pressure without rupture.

Cable [Elec.]: A group of individually insulated conductors in twisted or parallel configuration under common sheath.

Cable Gland: Strain relief with integral waterproof seal.

Calibration: The act of determining by measuring with a standard; i.e., Thomas Products Limited's flow stands are calibrated to the National Bureau of Standards.

Calibration Position: The position of the flow switch at the time of setting the actuation point.

Capacitive Load [Electromag.]: The load in which the capacitive reactance exceeds the inductive reactance; the load draws a leading current.

CCM: Cubic centimeter per minute.

Celsius Conversion: See "Conversion Factors".

CFM: Cubic foot per minute

Chemical Compatibility: A harmonious effect between a chemical and the materials with which it comes in contact.

Collars: Tubular float stops equipped with set screws used to limit float travel.

Condensation [Chem.]: Transformation of a gas to a liquid.

Conduit Connector: Threaded portion of unit specifically designed for the connection of a flexible conduit or junction boxes, etc.

Crazing [Eng.]: Network of fine cracks on or under the surface of a material; i.e., the crazing of certain plastics can be caused by chemical incompatibility.

Crimp on Connectors or Terminals: Male or female electrical components that can be affixed to lead wired by pinching.

Cunife Magnet: Copper, nickel, and iron alloy magnet.

DC [Elec.]: (direct current) Electric current which flows in one direction only, as opposed to alternating current.

Deactuation: To turn off.

Dead Band: The range between make and break.

Decreasing Set Point [Fl. Mech.]: Actuation set as the flow decreases.

Differential [Cont. Sys.]: The difference between make and break operation in a control system.

Displacer: Flow detection device that relies on gravity to return the working mechanism to the inactive position.

DPDT [Elec.]: (double-pole, double-throw) Six-terminal switch or relay contact arrangement that simultaneously connects one pair of terminals to either of two other pairs of terminals.

Electrical Conversion Formula: See "Conversion Factors".

Electrical Current Shock: Excessive electrical load; esp. to a reed switch.

Envelope: The total amount of movement including its mean dimension and tolerance.

Explosion Proof: Apparatus enclosed in a case that is capable of both withstanding an explosion of a specified gas or vapor that may occur within it, and preventing the ignition of a specified gas or vapor surrounding the enclosure by sparks, flashes, or explosion of the gas or vapor within, and that operates at such an external temperature that a surrounding flammable atmosphere will not be ignited thereby.

Fahrenheit Conversion: See "Conversion Factors".

Fixed Set Point: Factory set non-field-adjustable actuation point.

Flow Indicator: Nonelectrical device that indicates a predetermined amount of flow or the lack thereof.

Flow Switch [Fl. Mech.]: Electromechanical device that will make or break an electrical circuit at a given flow rate.

Fluted Stem: The tubing housing the reed switch that the float rides on, having specially shaped grooves along its axis to allow particulates to collect in them. Designed to help eliminate float jamming due to lime deposits.

GLOSSARY

GPM: (gallons per minute) Units of measuring liquid flow.

Grip Rings: Float stops used to limit float travel. Circular split metal rings whose fixation to the stem relies on its own tensile strength alone.

Hermetically Sealed [*Eng.*]: Air tight seal; i.e. reed switches are hermetically sealed within a glass enclosure to isolate the contacts from the surrounding elements.

Hertz [*Phys.*]: Unit of frequency cycle per second.

Hirshman Connector: Brand name of quick disconnect electrical interface.

Housing [*Eng.*]: The body.

Hysteresis [*Phys.*]: See "Differential".

Increasing Set Point [*Fl. Mech.*]: Actuation set as the flow increases.

Inductive Load [*Elec.*]: Alternating load current lags behind the alternating voltage of the load, i.e. coils, transformers, etc.

Interface Float: A float whose specific gravity (s.g.) is adjusted to be buoyant in a higher s.g. liquid, as water 1.0, but will sink in a lower s.g. liquid, as oil.

Intrinsically Safe Barrier: A device which limits the power (energy) which can be delivered from a safe area into a hazardous area.

IPS: Inner pipe size.

J-box: (junction box) Electrical enclosure.

Lamp Load: A load that is of an incandescent lamp; any device which consumes power that is connected to another device or circuit that supplies the power.

Level Indicator: Non-electrical float device that shows liquid level at point of installation.

Level Switch: Electromechanical level detection device that will make or break an electrical connection by the float's rise or fall.

LO: (length overall) Used for stem length on Model 4000/4900/5000 custom level switches, etc.

Locking Wire: Wire or plastic filament used to lock bonnet assembly in place.

Magnetic Field [*Electromag.*]: Natural and artificial elementary fields or forces found in the vicinity of magnetic bodies or current-carrying medium.

Mating MS Connector: Female connector that interfaces with male pin connector.

Max. Flow Rate: Maximum flow through the flow switch.

Max. PSI: (maximum pounds per square inch) Maximum pressure recommended.

Max. Temp: Maximum temperature recommended.

Mechanical Shock [*Mech.*]: (impact shock) Forceful collision between two bodies sufficient enough to cause change.

Micron: Unit of measure used in filtration. One micron = millionth meter = .00003937 inches.

Micron Filter: Filter used to help maintain a predetermined amount of purity. Micron denotes minimum size of particulates filtered.

Mounting Attitude: The position in which a unit is mounted or installed; i.e., tank top, tank bottom or side mounted.

M-SB: (monel trim with silver brazed process connections) Available on our marine flow switch.

MS Connector: A male pin electrical connector.

N.C. [*Elec.*]: Normally closed. Electrical contact in closed condition whose system is inactive.

NEMA: National Electrical Manufacturers Association.

NEMA Rated: Rating or type given by NEMA which denotes a device will meet requirements for a given location or application; i.e., NEMA 4-watertight and dusttight indoor and outdoor, etc.

90° Angle Flow: When in and out ports are at right angles to one another.

N.O. [*Elec.*]: Normally open. Electrical contact in open condition whose system is inactive.

NPT: National pipe thread (tapered thread) usually designated by nominal pipe size and number of threads per inch.

Ohm [*Elec.*]: Unit of measurement for resistance and impedance. See "Conversion Factors".

Operating Pressure [*Eng.*]: The maximum working pressure allowed at that device.

Operating Temperature [*Eng.*]: The maximum working temperature allowed at that device.

Orifice: A device used to regulate flow through it to accurately achieve a specific set point.

Petcock: A small valve used to drain off excessive waste material; i.e., bleed systems, trapped air.

Ph 15-7 Mo: Basic 300 series stainless steel; 15% chromium, 7% nickel, and 2.5% molybdenum.

Pilot Duty: The rating assigned to a relay or switch that controls the coil of another relay or switch.

Piston: A cylindrically-shaped member housing a magnet which rides in a bore that is displaced by the dynamic force in a flow switch. The displacement will cause either actuation or deactuation, depending on the proximity of the reed switch assembly.

P/N: Part number.

GLOSSARY

Polypropylene: A light weight plastic generally known for its high chemical resistance.

Polysulfone: A high performance thermoplastic known for its high tensile strength, temperature resistance and wide chemical compatibility.

Pressure Drop [*Fl. Mech.*]: The difference in pressure between two points in a flow system.

Proof Load [*Eng.*]: A predetermined test load, greater than the service load.

PSI: (pounds per square inch) Unit of measuring pressure.

PSIG: (pounds per square inch gauge) Unit of measuring pressure above "0" gauge. "0" gauge is equal to 14.7 PSI on the absolute scale.

PVC [*Or. Chem.*]: (polyvinyl chloride) Polymer of vinyl chloride; insoluble in most organic solvents.

Reed Switch [*Electromag.*]: A dry switch that has contacts mounted on ferromagnetic reeds hermetically sealed in a glass tube designed for actuation by an external magnetic field.

Repeatability: The percentage measurement derived from accuracy on a control, returning back to its original setting.

Reset Point: See "Reset Point Differential".

Reset Point Differential [*Fl. Mech.*]: The difference between the set point and reset point.

Resistive Load [*Elec.*]: A load whose total reactance is zero, so that the alternating current is in a phase with the terminal voltage.

SCFH [*Fl. Mech.*]: Standard cubic feet per hour of gas flow at specified standard conditions of temperature and pressure.

SCFM [*Fl. Mech.*]: Standard cubic feet per minute of gas flow at a specified standard conditions of temperature and pressure.

Set Point [*Cont. Sys.*]: The actuation or deactuation point at a predetermined flow rate at which the contacts will make or break.

Set Point Accuracy [*Eng.*]: A permissible deviation from a specified value, given in a percent.

Set Point Differential: See "Differential".

Shuttle: Same as piston, except the shuttle housing the magnet rides on a stem instead of in a bore.

Silver Brazed Ports: Process connections with a grooved ring for insertion of a silver brazing alloy.

Slip Ports: Smooth non-threaded process connections allowing for its mating part to be glued in place; i.e., PVC fittings.

Socket Weld Ports: Smooth non-threaded process connections. Bored to accept pipe fittings, etc., and made of material suitable for welding.

Solid State [*Eng.*]: Pertaining to a circuit, device, or system that depends on some combination of electrical, magnetic and optical phenomena within a solid that is usually a crystalline.

Specific Gravity [*Mech.*]: (s.g.) The ratio of the density of a material to the density of some standard material, usually water at a specified temperature.

SST: (stainless steel) Corrosion-resistant alloy.

SSU [*Fl. Mech.*]: (second, saybolt universal) Unit of measuring viscosity; the time in seconds for 60 milliliters of fluid to flow through a capillary tube in a saybolt universal viscosimeter at a given temperature.

SPDT [*Elec.*]: (single-pole, double-throw) A three-terminal switch for relay contact arrangement that connects one terminal to either of two other terminals. Allows for achievement of N.O. or N.C. condition.

SPST [*Elec.*]: (single-pole, single-throw) A two-terminal switch or relay contact arrangement that opens or closes a circuit.

Straight Thread: Uniform screw threads in which its pitch diameter is parallel.

Straight Through Flow: The flow path of a liquid or gas from the in port to the out port is in line to each other.

Stress Crack [*Mech.*]: (metal or plastic) An external or internal crack in a solid body.

Turbulence [*Fl. Mech.*]: (turbulence flow) Motion of fluids in which local velocities and dynamic pressures fluctuate irregularly.

V [*Elec.*]: (volt) The practical unit of electric pressure (voltage). The symbol for voltage is E or V. See "Conversion Factors".

VA [*Elec.*]: (volt amp. or volt- ampere) An electric measurement unit, equal to the product of one volt times one ampere, equivalent to one watt for direct current and a unit of apparent power for alternating current.

VAC [*Elec.*]: Volts alternating current.

VDC [*Elec.*]: Volts direct current.

Viscosity [*Fl. Mech.*]: Internal resistance of a fluid whose impedance against flow rises as its viscosity rises. Can be measured in: 1.) poise (P); 2.) stokes (S); 3.) centipoise (cP); 4.) centistokes (cS); 5.) second saybolt universals (SSU), among others.

Viton: A fluorocarbon elastomer widely used in the making of O-rings. Recognized for its chemical compatibility and higher temperature use for a variety of applications.

Voids: Open passages through which liquid or gas can flow.

W [*Phys.*]: (watts) The unit of power in the meter-kilogram-second system of units, equal to 1 joule per second and equal to the power in a circuit in which a current of one ampere flows across a potential difference of one volt.

Watertight: Sufficiently sealed to prevent water from seeping through.

